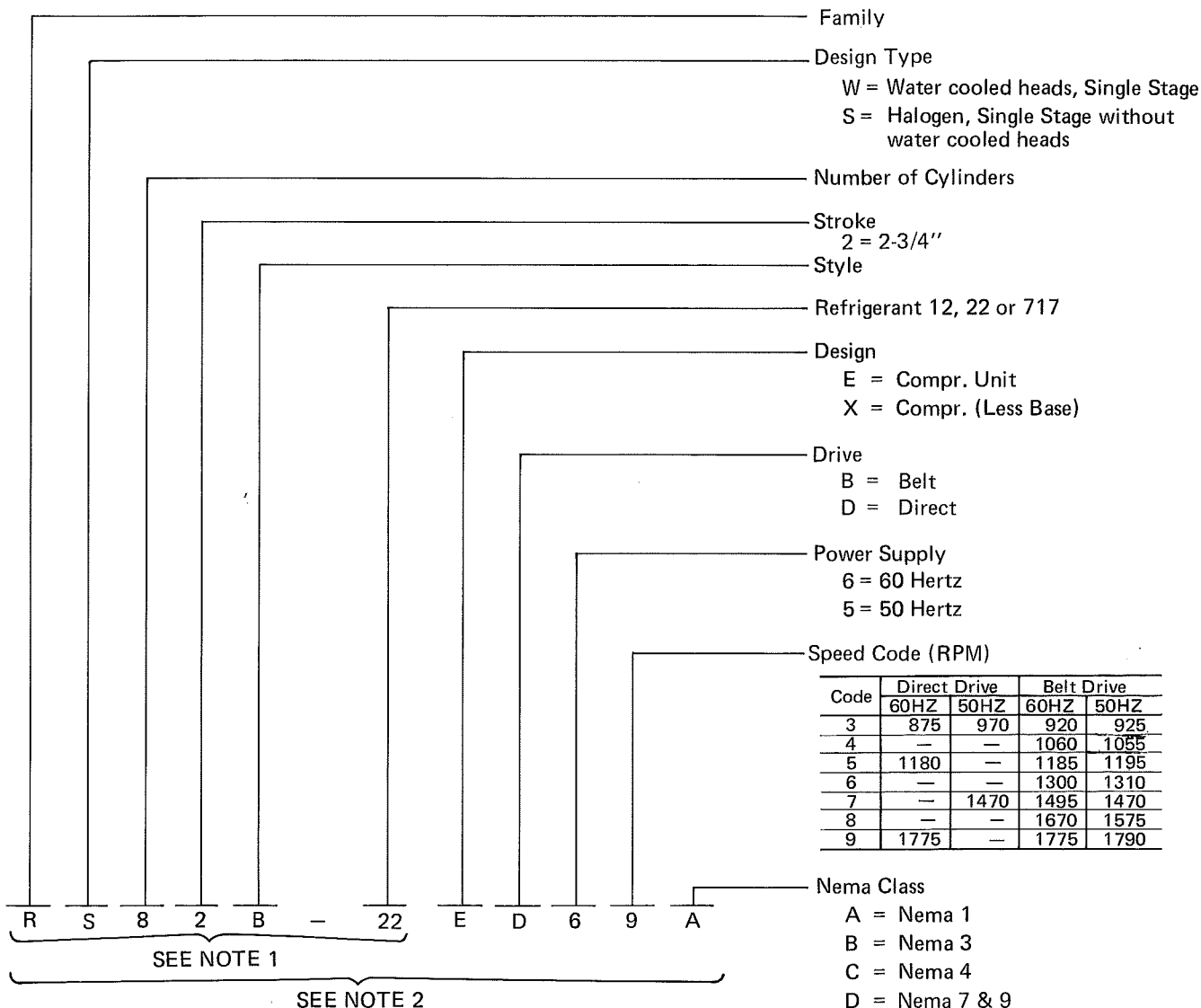


NOMENCLATURE



NOTES

1. Nomenclature found on the compressor data plate, located on the pump end of the compressor.
2. Nomenclature found on unit data plate, located on unit base.
3. When ordering renewal parts include complete compressor nomenclature.
4. Order parts by listing YORK part number and required quantity.

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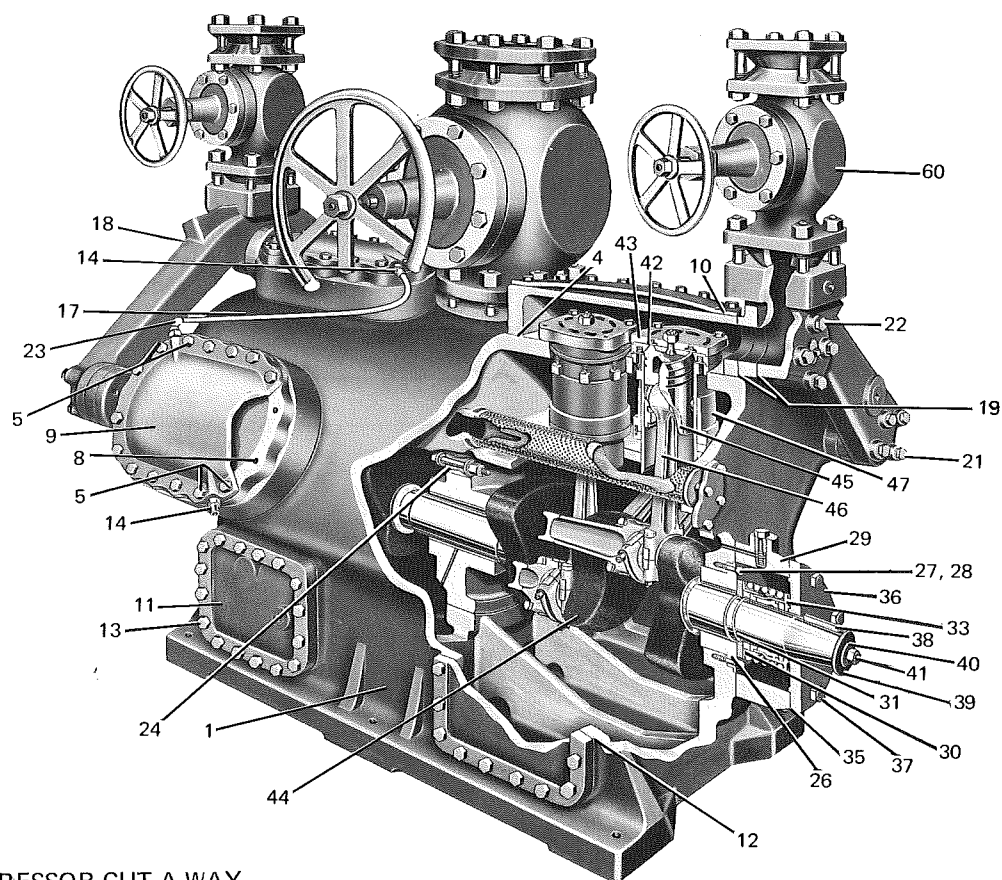


FIG. 1— COMPRESSOR CUT-A-WAY

Item	Description	Part No.				
		4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
1	Housing, Compressor	064-42719	064-42720	064-42721	064-42722	064-42723
2	Head, Compressor Top	064-28857	064-28857	064-28857	064-28857	064-28857
	No. Req'd.	2	2	2	4	4
3	Head, Compressor Top	—	064-28858	064-28858	064-28858	064-28858
	No. Req'd.	—	1	2	2	4
4	Gasket, Top Head (1 Per Top Head)	064-28927	}			
5	Screw, Top Head** 1/2 x 5 Lg. (16 Per Head)	021-08898				
6	Screw, Top Head** 3/8" x 1-1/4" (2 Per Head)	021-01485				
8	Screw, Top Head*** 1/2 x 4 Lg. (16 Per Head)	021-12330	}			
9	Water Jacket, Top Head (1 Per Head)	064-29089				
10	Gasket, Water Jacket (1 Per Jacket)	064-32798				
11	Cover, Handhole	See Fig. 7	}			
12	Gasket, Handhole (1 Per Cover)	070-02497				
13	Screw, H.H. Cover (16 Per Cover)	021-01567				
14	Connector, Half Union 1/2 FLA x 7/8 NPTE	023-00923	023-00923	023-00923	023-00923	023-00923
	No. Req'd.	2	4	2	8	4
16	Connection, Hose (1 Per Head)	023-10899	}			
17	Hose, Water Cooling	028-09477				
18	Manifold, Discharge	364-32806	364-32807	364-32808	364-32807	364-32808
	No. Req'd.	1	1	1	2	2
19	Gasket, Manifold & Spacer	070-09705	070-09705	070-09705	070-09705	070-09705
	No. Req'd.	3	4	6	8	12
20	Spacer, Manifold	064-28880	064-28880	064-28880	064-28880	064-28880
	No. Req'd.	1	1	2	2	4
21	Screw, Manifold (1/2 x 5 Lg.)	021-08898	021-08898	021-08898	021-08898	021-08898
	No. Req'd.	4	8	8	16	16
22	Screw, Manifold (1/2 x 3-3/4 Lg.)	021-12307	021-12307	021-12307	021-12307	021-12307
	No. Req'd.	4	4	8	8	16

*Not Shown.

**Used on Water Cooled Heads Only.

***Used on Regular Heads Only.

Item	Description	Part No.				
		4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
23	Elbow, 1/2 FLA x 3/8 NPTE No. Req'd.	023-00871 2	023-00871 2	023-00871 6	023-00871 4	023-00871 12
24	Bearing, Main Center	See Fig. 9	}			
25	Bearing Head (Including Oil Pump)	See Fig. 10				
26	Bearing, Thrust — Seal End	064-28856				→
27	Washer, Flat (4 Red'd.)	021-01274				
28	Screw, Cap Hex 3/8 x 1-1/4 Lg. (4 Per Compr.)	021-01485				
29	Spacer Seal	See Fig. 17	}			
30	Collar, Shaft Seal	064-28897				
31	Ring, External Retaining	029-13451				→
32*	Ball, 3/16 D. (1 Per Compr.)	029-01845				
33	Seal, Shaft†	029-13450				
34*	Carbon Ring Only †	029-14700	}			
35	Gasket (2 Per Seal)	064-28865				
36	Cover, Seal †	064-28855				→
37	Screw, Cap Cover Seal (8 Per Cover)	021-09017				
38	Key 1/2 Sq. x 2-7/8 Lg.	065-14876				
39	Coupling, Washer (Complete)	364-28926	}			
40	Lockwasher, Spring 5/8	021-05295				
41	Screw, Cap 5/8 x 1-3/4 Lg.	021-01628				→
42	Plate, Suction Valve	See Fig. 11				
43	Cage, Discharge Valve	See Fig. 12				
44	Crankshaft	364-42724	364-42725	364-42726	364-43741	364-43742
45	Piston	See Fig. 13	}			
46	Connecting Rod	See Fig. 14				→
47	Sleeve, Cylinder w/Unloader Parts	See Fig. 15				
48	Device, Unloader (See Fig. 3) No. Req'd.	364-28916 1	364-28916 2	364-28916 3	364-28916 4	364-28916 6
49	Union, Unloader Device (1 Per Unloader)	023-09663	}			
50	Gasket, Unloader Device (1 Per Unloader)	064-29195				→
51	Heater, Crankcase 120 Volt 240 Volt	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083	025-13606 025-15083
52	Float, Crankcase	See Fig. 8				→
53	Valve, Stop 3/8 No. Req'd.	022-01582 1	022-01582 1	022-01582 1	022-01582 2	022-01582 2
54	Nut, Flare 3/8 No. Req'd.	021-05676 1	021-05676 1	021-05676 1	021-05676 2	021-05676 2
55	Bonnet, Flare 3/8 No. Req'd.	023-01025 1	023-01025 1	023-01025 1	023-01025 2	023-01025 2
56	Bushing 3/4" x 3/8" No. Req'd.	023-04016 1	023-04016 1	023-04016 1	023-04016 2	023-04016 2
57	Plug, Sight (2 Per Compr.)	026-17581				→
58*	Plug, Pipe 3/4 No. Req'd.	023-04053 1	023-04053 1	023-04053 1	023-04053 2	023-04053 2
59	Valve, Relief No. Req'd.	022-03871 1	2	2	4	4
60	Valves, Stop	See Page 11				→
61	Elbow, Suction	See Fig. 18	See Fig. 18	See Fig. 18	—	—
62	Screw, Cap. Suction Strainer (6 Per Cover)	—	—	—	021-01483	021-01483
63	Gasket, Strainer Cover (1 Per Cover)	—	—	—	070-03808	070-03808
64	Strainer, Suction Complete (See Fig. 2) No. Req'd.	—	—	—	364-41572 2	364-41572 4
65	Screen, Strainer	—	—	—	029-03847	029-03847
66	Stud, Collar	—	—	—	064-00377	064-00377
67	Lockwasher, Spring	—	—	—	021-05269	021-05269
68	Gasket, Stud	—	—	—	028-00757	028-00757
69	Cover, Strainer	—	—	—	064-00378	064-00378
70	Nut, Stud (Strainer Cover)	—	—	—	021-00466	021-00466
71	Belt Drive Components	See Fig. 19				→

*Not Shown. † Whenever item 33 or 34 is replaced, the Seal Cover (item 36) must also be replaced.

Item	Description	Part No.				
		4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
73	Body, Capacity Control Solenoid	364-37178	364-29223	364-28971002	364-28971003	364-28971004
74	Valve, Solenoid (Less Coil)					
	NEMA 1 & 3	025-16162001	025-16162001	025-16162001	025-16162001	025-16162001
	NEMA 7 & 9	025-16162002	025-16162002	025-16162002	025-16162002	025-16162002
	No. Req'd	1	2	3	3	3
75	Coil (for Item 74)					
	NEMA 1 & 3 (120 Volt)	025-16572005	025-16572005	025-16572005	025-16572005	025-16572005
	NEMA 1 & 3 (240 Volt)	025-16572001	025-16572001	025-16572001	025-16572001	025-16572001
	NEMA 7 & 9 (120 Volt)	025-17355002	025-17355002	025-17355002	025-17355002	025-17355002
	NEMA 7 & 9 (240 Volt)	025-17355001	025-17355001	025-17355001	025-17355001	025-17355001
76	Filter, Oil (Complete)	026-19684				
80	Control, Temp. Hi-Oil	025-15381B006				

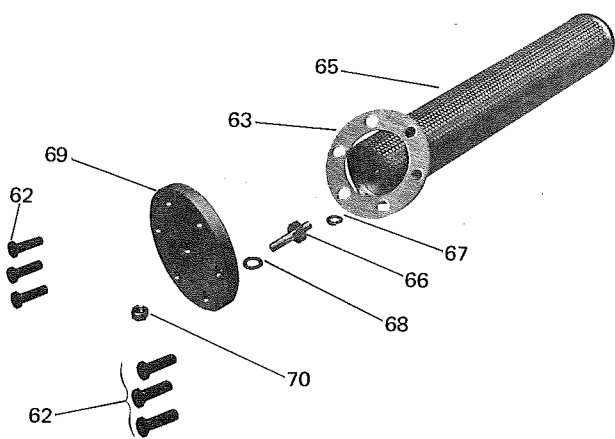


FIG. 2— STRAINER (12 & 16 CYLINDER MODELS)

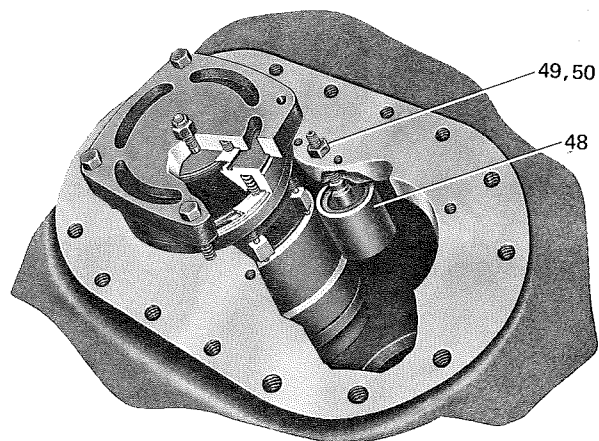


FIG. 3— UNLOADER DEVICE

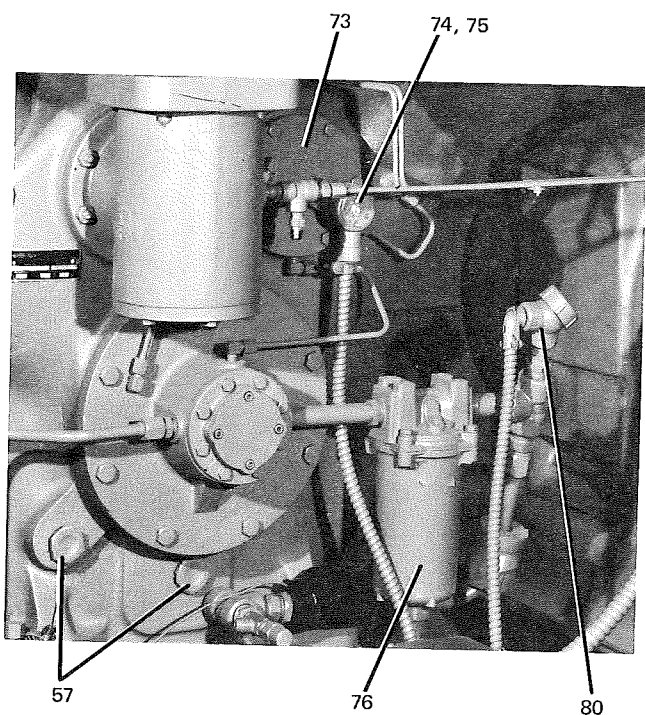


FIG. 4— CAPACITY CONTROL COMPONENTS — PUMP END

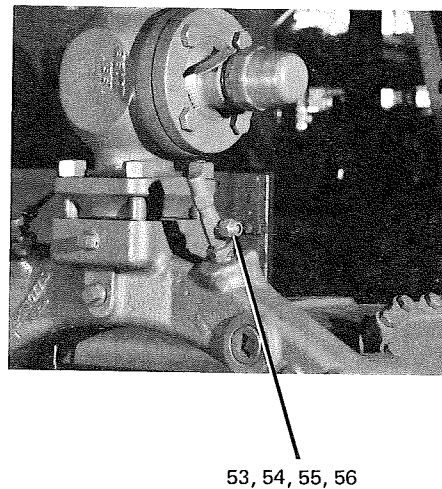
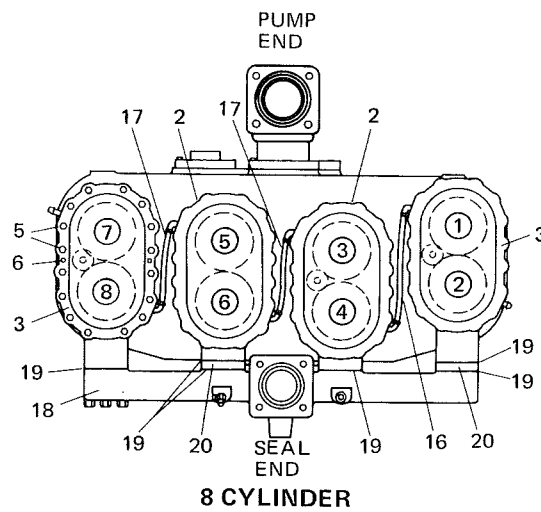
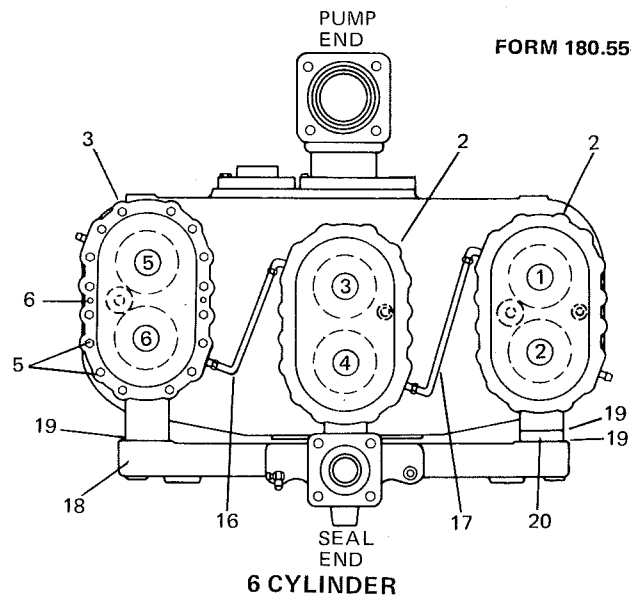
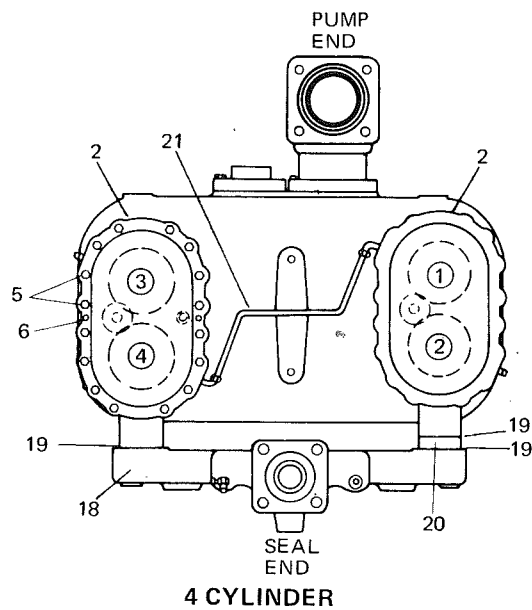


FIG. 5— PUMPOUT VALVE



NOTE - Encircled numbers indicate cylinder numbers.

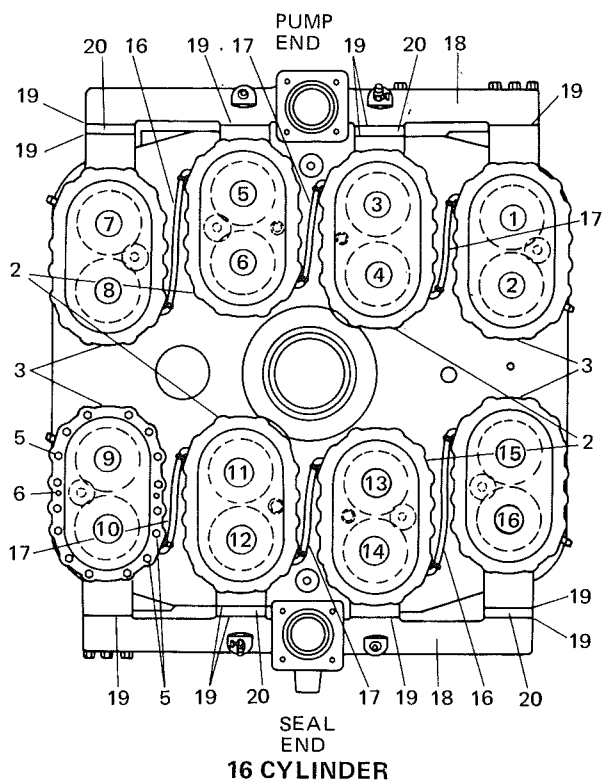
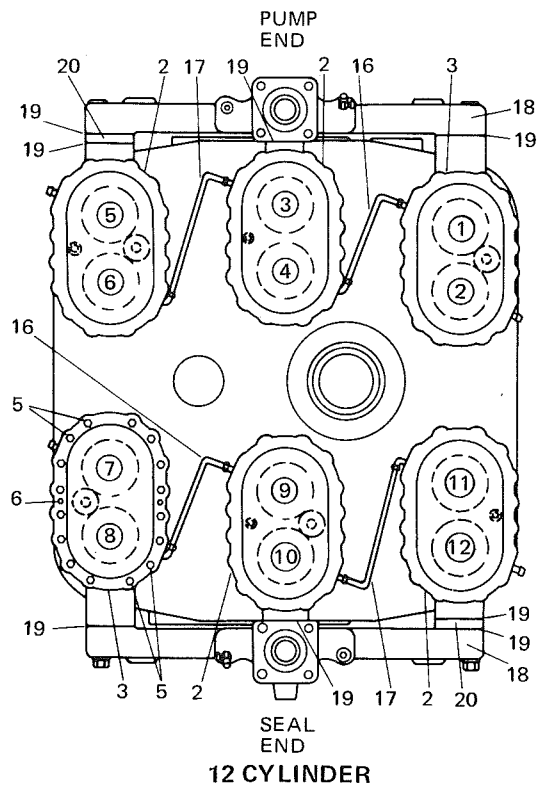
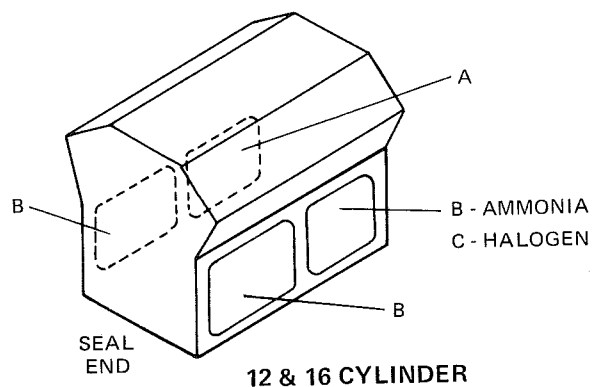
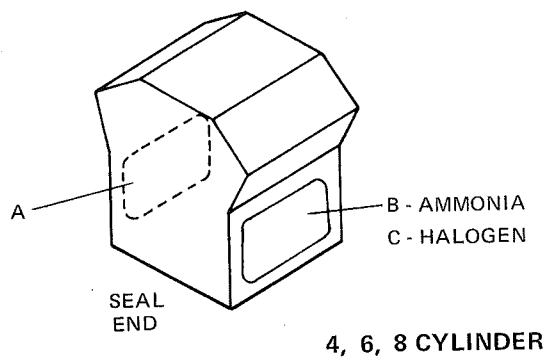
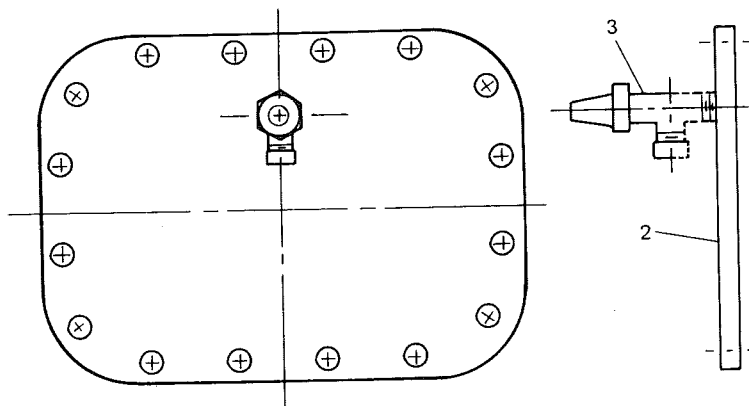


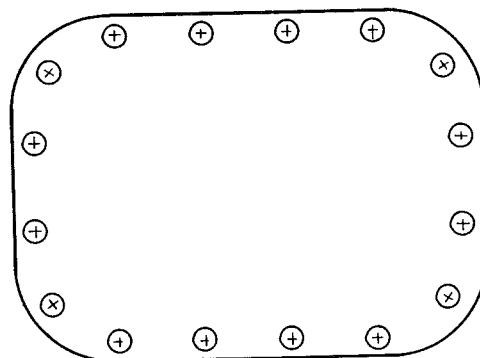
FIG. 6— ARRANGEMENT OF COMPRESSOR TOP HEADS



A		
Item No.	Description	Part No.
1	Handhole Cover Assembly	364-35720
2	Handhole Cover, Bare	064-42490
3	Valve, Stop 3/8"	022-01582



B		
Item No.	Description	Part No.
1	Handhole Cover	064-42088



C		
Item No.	Description	Part No.
1	Handhole Cover Assembly	364-35721
2	Handhole Cover, Bare	064-42490
3	Nipple, Pipe	064-42791
4	Elbow, Flare	023-09678
5	Coil, Oil Cooling	364-36385
6	Pipe Cap	023-09908

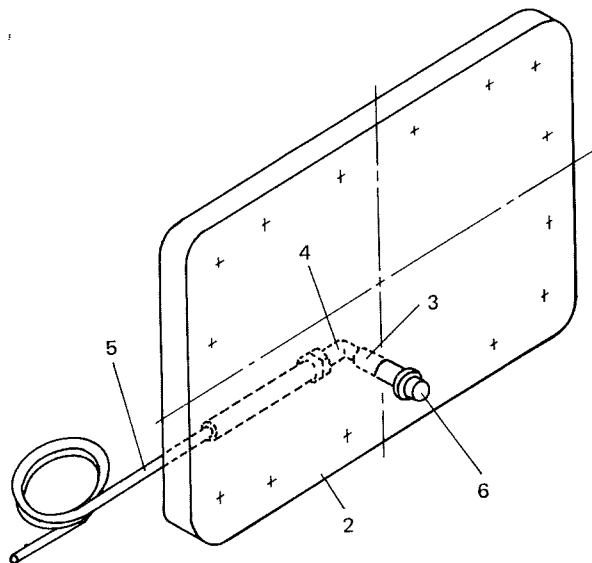


FIG. 7 — HANDHOLE COVERS

Item	Description	Part No.
1	Float Complete	364-45530
2	Body, Valve	064-45531
3	Lever, Float	068-04542
4	Valve, Float	068-04545
5	Ball, Float	022-00530
6	Pin, Valve	068-01594
7	Pin, 1/4 Dia. x 15/16	065-02071
8	Nut, Self Locking 5/16 - 24	021-09610
9	Gasket CU 13/16 OD x 21/32 ID	028-03014
10	Lockwasher 5/8	021-05251
11	Nut, Hex Jam 5/8 - 18	021-08073
12	Bonnet Flare 3/8	023-01025
13	Nut, Flare 3/8	021-05676
14	Pin, Roll	029-08228

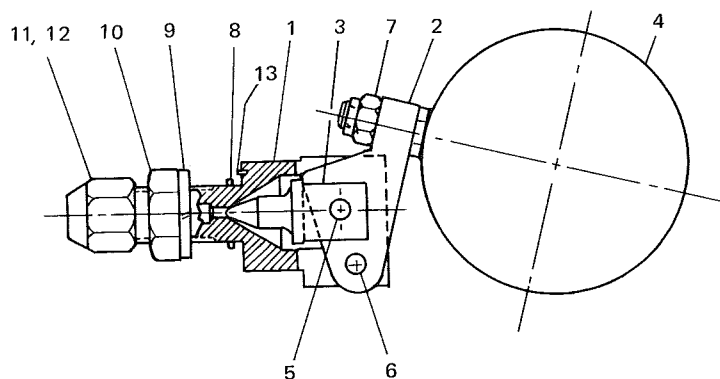
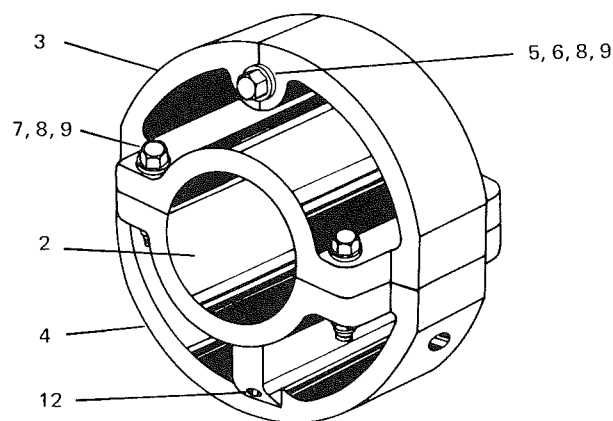


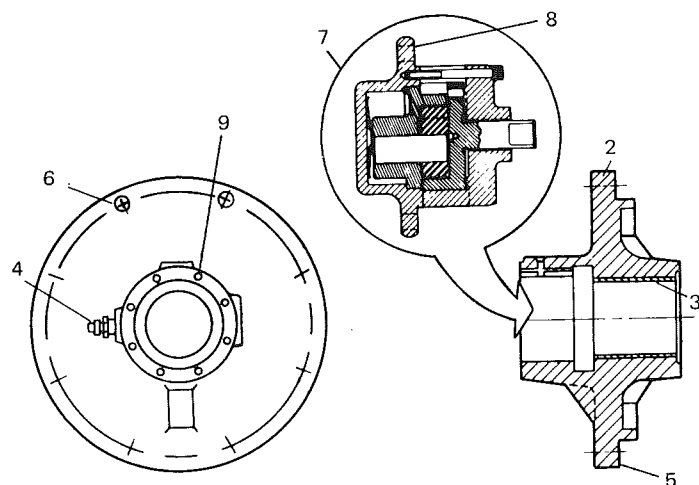
FIG. 8— CRANKCASE FLOAT



Item	Description	Part No.
1	Housing, Bearing (Less Bearing) Includes Items 3, 4, 5, 6, 7, 8 & 9	364-29050
2	Bearing, Center Main*	029-13494
3	Casting, Upper Half	009-00873
4	Casting, Lower Half	009-00874
5	Bushing, Tapered (2 Req'd.)	064-00320
6	Screw, Cap. 1/2 x 13UNC2A x 3-1/2 Lg.	021-01598
7	Bolt, Bearing (4 Req'd.)	021-14780
8	Nut, Flexloc (5 Req'd.)	021-13257
9	Washer, Plain (10 Req'd.)	021-05155
10	Pin, Dowel	064-32853
11	Plug, Pipe 3/8 NPTE	023-01983
12	Plug, Pipe w/ #5 Orifice	064-29216

*Part No. given is only one half of the bearing. Two pieces must be ordered to get a complete bearing.

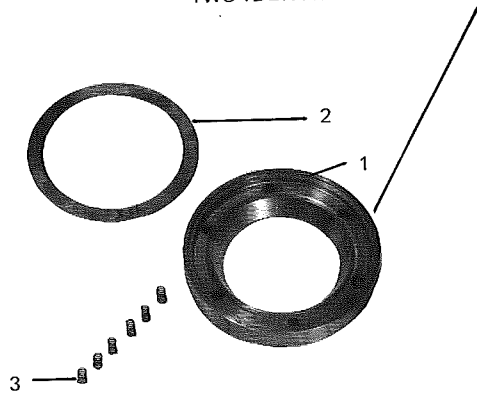
FIG. 9— CENTER MAIN BEARING



Item	Description	Part No.
1	Head, Brg. Pump End (Complete Assem.— Includes Items 2, 3 & 4)	364-31541
2	Head, Brg. Pump End (Bare)	064-28842
3	Bearing, Pump End	029-14059
4	Connr., FLA 1/2 O.D. x 3/8 NPTE	023-09675
5	Gasket, Bearing Head	064-27289
6	Screw, Bearing Head (8 per Compr.)	021-02751
7	Pump, Oil Assembly (Spenex) (Tuthill)	026-20144
8	Gasket, Oil Pump	364-05894
9	Screw, Cap Oil Pump (8 per Pump)	064-20109
		021-01425

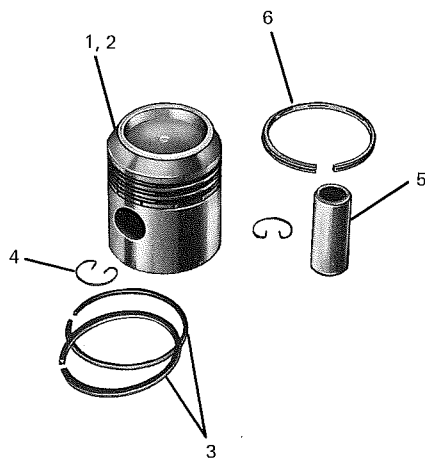
FIG. 10— BEARING HEAD AND OIL PUMP ASSEMBLY

064-42715 (AMMONIA)
ONE IDENTIFICATION GROOVE
064-42716 (HALOCARBON)
TWO IDENTIFICATION GROOVES



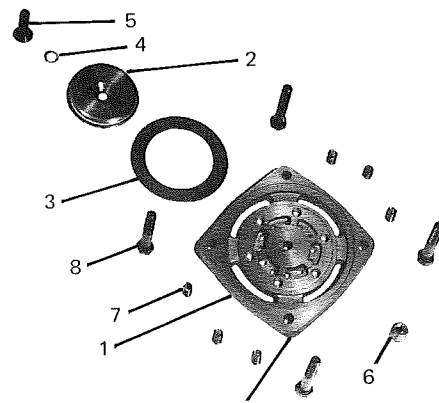
Item	Description	Part No.
1	Assembly (includes items 1-3)	
	Ammonia	364-42717
	Halocarbon	364-42718
2	Plate, Valve	
	Ammonia	064-42715
	Halocarbon	064-42716
3	Valve, Suction	064-21897
	Spring, Helical (6)	029-13813

FIG. 11— SUCTION VALVE



Item	Description	Part No.
1	Piston, Replacement Complete	364-44437
2	Piston, Bare	064-43970
3	Ring, Piston (Plain End) (2 Req'd)	029-15175
4	Spring, Retaining (2 Req'd)	029-13091
5	Pin Piston	029-13090
6	Ring, Piston	029-04452

FIG. 13— PISTON

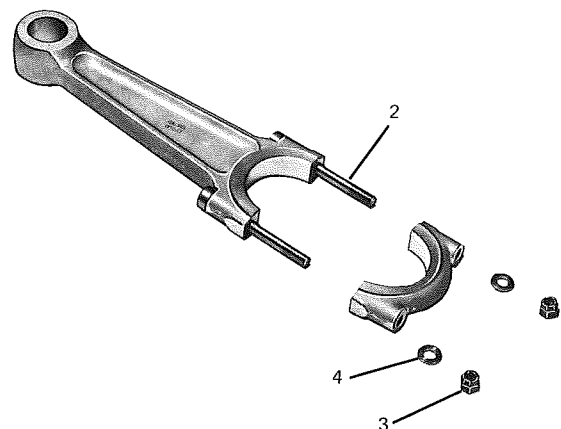


AMMONIA HAS 30°
CHAMFER, THIS SIDE, ALL CORNERS

Item	Description	Part No.
1	Assembly (Includes items 1-7)	
	Ammonia	364-44472
	Halocarbon	364-42306
	Cage, Disch. Valve	*
	Ammonia	*
2	Plate, Disch. Valve	064-21754
3	Valve, Disch.	064-21898
4	Gasket	028-08386
5	Scr., Inner Disch.	021-13856
6	Nut, Self Locking	021-09932
7	Spring, Helical	029-13248
8	Screw, Cap 3/8 x 2 1/2 Lg. (4 per Valve)	021-10037

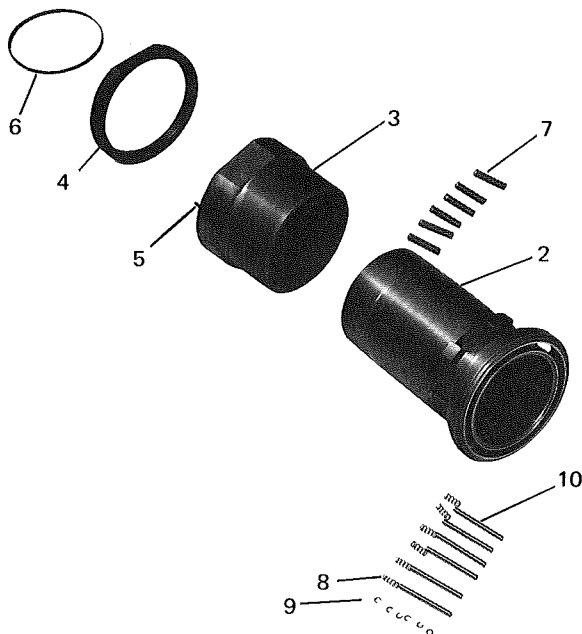
* Discharge Valve Cage, Item 1, not available separately.
Order assembly #364-44472 or #364-42306.

FIG. 12— DISCHARGE VALVE



Item	Description	Part No.
1	Connecting Rod Complete	364-42731002
2	Bolt, Conn. Rod (2)	064-22949
3	Nut, Self Locking (2)	021-09932
4	Washer, Flat (2)	021-01274

FIG. 14 — CONNECTING ROD



Item	Description	Part No.
1	Cylinder with Unloader Parts Complete (Assembly Includes Items 2 thru 10)	364-31546
2	Sleeve, Cylinder	064-28852
3	Sleeve, Unloader Device	064-28885
4	Ring, Support Unloader	064-28902
5	Pin, Insert 1/8 Dia. x 5/8 Lg.	029-07238
6	Ring, Retaining	029-11357
7	Spring, Helical (6)	029-12741
8	Spring, Helical (6)	029-13487
9	Ring, Retaining (6)	029-09016
10	Pin, Lift (6)	029-13444

FIG. 15— CYLINDER SLEEVE W/UNLOADER PARTS

ITEM	DESCRIPTION	PART NO.
1	Body 4 Cylinder 6 Cylinder 8, 12, & 16 Cylinder	064-37179 064-29220 064-28969
2	Gasket, Solenoid (1 Per Solenoid)	064-28982
3	Cap Screw 1/4" x 1-1/4" (4 Per Solenoid)	021-01392
4	Valve, Solenoid (Less Coil)* 4 Cylinder, 1 Req'd. 6 Cylinder, 2 Req'd. 8, 12, & 16 Cylinder, 3 Req'd.	
5	Cover	064-28983
6	Cap Screw #10 x 1" (3 Req'd.)	021-10153
7	"O" Ring Elbow, 90° Flare Connection, Flare Elbow, 45° Flare	028-05166 023-09678 023-09669 023-09934

* See Fig. 4 for valve and coil part numbers.

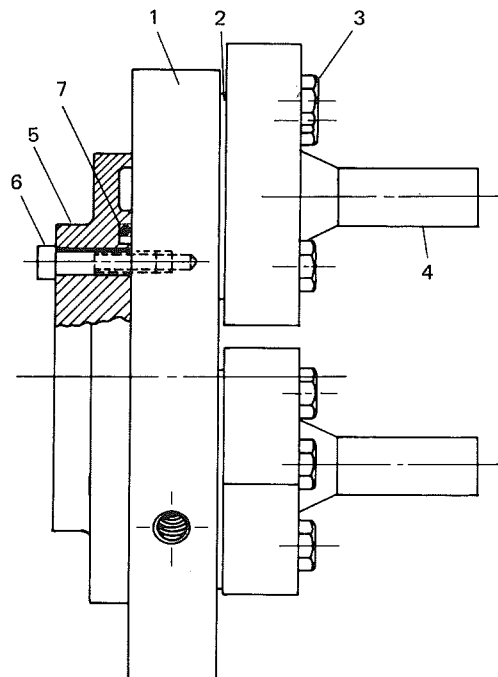
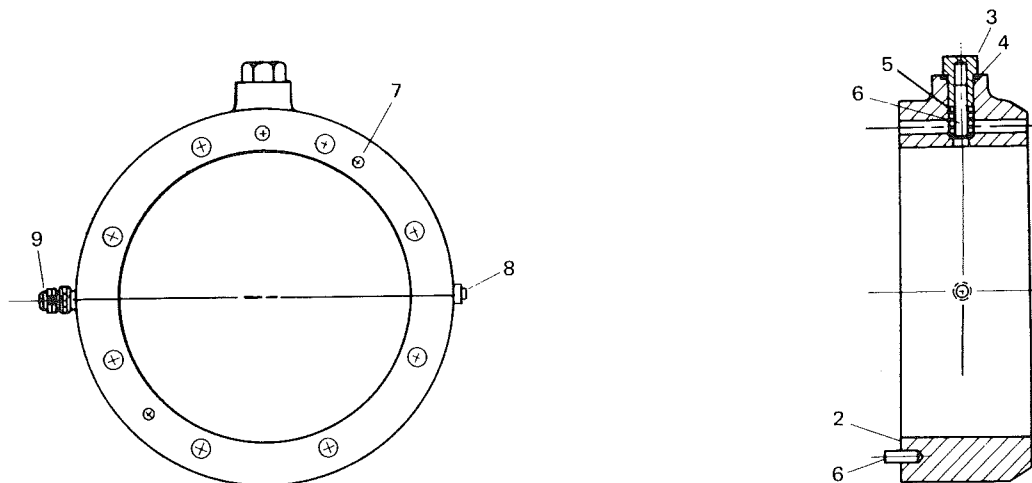
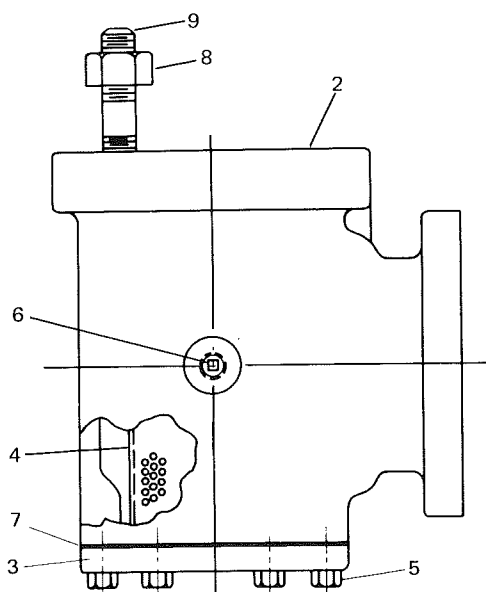


FIG. 16— CAPACITY CONTROL COMPONENTS



Item	Description	Part No.
1	Spacer, Seal Ass'y. Complete	364-31552
2	Spacer, Seal Bare	064-28859
3	Cap, Seal, Oil Relief Valve	065-16729
4	Gasket	065-21657
5	Spring, Helical	029-06143
6	Plunger, Oil Relief Valve	065-01331
7	Pin, Insert 1/4 Dia. x 3/4 Lg. (2 Req'd.)	029-04750
8	Plug, Pipe 1/4	023-01972
9	Connr., FLA 1/2 Tube x 3/8 NPTE	023-09675

FIG. 17— SEAL SPACER ASSEMBLY



Item	Description	Part No.	
		RW44,64	RW84
1	Elbow, Strainer, Suction (Complete Assembly) (Includes Items 2, 3, 4, 5 & 6)	364-31544	364-31545
2	Elbow, Suction	064-28863	064-28864
3	Cover, Strainer	064-28860	064-28860
4	Strainer, Suction	029-13435	029-13435
5	Screw, Cap. (Strainer Cover) (6 Req'd.)	021-01483	021-01483
6	Plug, Pipe	023-01972	023-01972
7	Gasket, Suction Elbow	064-30111	064-28963
8	Nut, Hex (8 per Elbow)	021-00504	021-00513
9	Stud (8 per Elbow)	070-00393	070-00152

FIG. 18— SUCTION ELBOW (4, 6 & 8 Cylinder Models)

STOP VALVES

PUMPOUT AND BYPASS CONNECTIONS (AMMONIA MODELS ONLY)

Model	Part Description	Part No.
RW44B & RW64B	Connection, Suction 3"	364-32231*
	Connection, Discharge 2-1/2"	364-25903*
RW84B	Connection, Suction 4"	364-32233*
	Connection, Discharge 3"	364-25902*
RW124B	Valve, Stop (Suction) 5"	368-05611
	Gasket, Suction Stop Valve (2 Req'd.)	028-00551
	Flange, Round, 5" Male	023-02324
	Valve, Stop Discharge 2-1/2" (2 Req'd.)	368-05474
	Gasket, Discharge Stop Valve (2 Req'd. per Valve)	028-00867
	Flange, Square, 2-1/2" Male (2 Req'd.)	023-02307
	Screw, Cap. 3/4 x 10UNC-2A x 4 Lg. (8 Req'd. per Suction Valve) (4 Req'd. per Disch. Valve)	021-12195
	Nut, Hex 3/4 x 10UNC-2B (16 Req'd. per Suction Valve) (8 Req'd. per Disch. Valve)	021-00504
RW164B	Valve, Stop Suction, 6"	368-05612
	Gasket, Suction Stop Valve (2 Req'd.)	028-00882
	Flange, Round 6" Male	023-02328
	Valve, Stop Discharge 3" (2 Req'd.)	368-05299
	Gasket, Disch. Stop Valve (2 Req'd. per Valve)	028-00869
	Flange, Square 3" Male (2 Req'd.)	023-02311
	Screw, Cap 3/4 x 10UNC-2A x 4-1/2 Lg. (8 Req'd. per Suction Valve) (4 Req'd. per Disch. Valve)	021-12331
	Nut, Hex 3/4 x 10UNC-2B (16 Req'd. per Suction Valve) (8 Req'd. per Disch. Valve)	021-00504

*Part Number includes the valve, gasket, companion flange and necessary hardware.

SUCTION AND DISCHARGE CONNECTIONS

Valve Description	Part No.*				
	4 Cylinder	6 Cylinder	8 Cylinder	12 Cylinder	16 Cylinder
Stop Valve, Suction					
Ammonia Compressors					
Handwheel Globe Type	364-32231	364-32231	364-32233	364-25901	364-26309
Handwheel Angle Type	364-32232	364-32232	364-32234	364-32244	364-32245
Halocarbon Compressors					
Globe Type ODF	364-32224	364-32224	364-32228	364-23231	364-23232
Weld Neck	364-32225	364-32225	364-32270	364-23222	364-23223
Angle Type ODF	364-32226	364-32226	364-32229	364-23234	364-23235
Weld Neck	364-32227	364-32227	364-32230	364-23227	364-23228
Stop Valve, Discharge**					
Ammonia Compressors					
Handwheel Globe Type	364-25903	364-25903	364-25902	364-25903	364-25902
Handwheel Angle Type	364-32254	364-32254	364-32255	364-32254	364-32255
Halocarbon Compressors					
Globe Type ODF	364-23236	364-23236	364-23237	364-23236	364-23237
Weld Neck	364-23238	364-23238	364-23239	364-23238	364-23239
Angle Type ODF	364-22577	364-22577	364-22578	364-22577	364-22578
Weld Neck	364-23240	364-23240	364-23241	364-23240	364-23241

*Part No. includes the valve, gasket, companion flange, and necessary hardware.

**1 Req'd. on 4, 6 & 8 Cylinder Models and 2 Req'd. on 12 & 16 Cylinder Models.

MOTOR PULLEYS			
No. of Grooves	O.D.	Part No.*	Bushing Size
4	10.3	028-07821	E
4	10.9	028-08451	E
4	11.8	028-07822	E
4	12.5	028-08722	F
4	13.2	028-07823	E
4	14.0	028-07824	E
4	15.0	028-07825	E
4	17.0	028-07826	E
8	10.3	028-07779	F
8	11.8	028-07780	F
8	12.5	028-08723	F
8	13.2	028-07781	F
8	14.0	028-07783	F
8	15.0	028-07784	F
8	17.0	028-07785	F

*Does not include bushing

BUSHING MOTOR PULLEY			
Motor Bore	Keyway	Type E	Type F
Rough		028-08164	028-08196
1 7/8"	1/2"	028-07787	028-07792
2 1/8"	1/2"	028-07788	028-07793
2 3/8"	5/8"	028-07789	028-07794
2 7/8"	3/4"	028-07790	028-07795
3 3/8"	7/8"	028-09349	028-09298

V BELTS		
Length	Quantity Per Set	Part No. Per Set
106"	4	028-07955
112"	4	028-07956
118"	4	028-08718
125"	4	028-08716
106"	8	028-07952
112"	8	028-07953
118"	8	028-08719

FLYWHEEL (BELT DRIVE)	
O.D.	Part No.
14.0	028-07782
20.9	028-08715

COUPLING, DRIVE		
Coupling Size	Part No.*	Replaceable Flexible Insert
S-22	029-16837001	029-15895
S-26	029-16837002	029-15896
S-30	029-16837003	029-15897
S-34	029-16837004	029-15898
S-26F	029-16163001	029-15896
S-30F	029-16163002	029-15897
S-34F	029-16163003	029-15898

*Includes Flexible Insert, but does not include Motor Hub

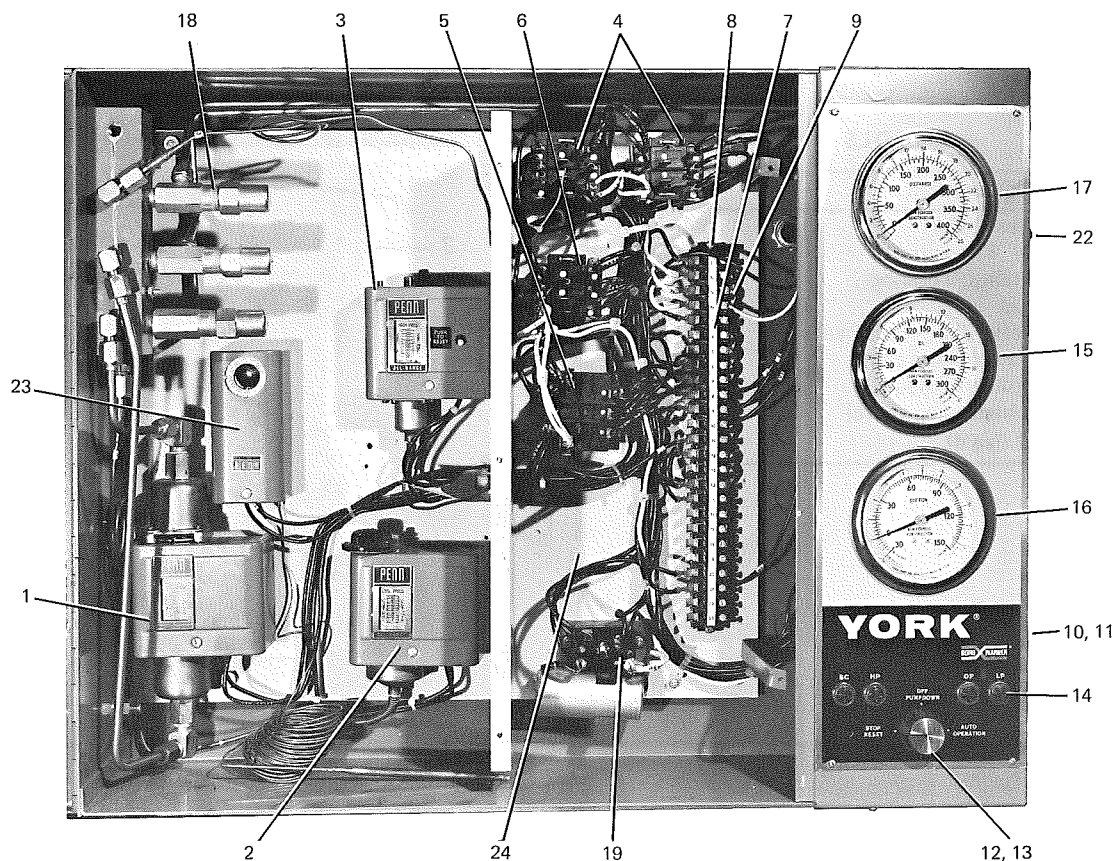
MOTOR HUB FOR DRIVE COUPLING		
Coupling Size	Motor Bore	Part No.
S-22	Rough	029-16836001
	1 7/8"	029-16836002
	2 1/8"	029-16836003
	2 3/8"	029-16836004
S-26, S-26F	Rough	029-16836005
	1 7/8"	029-16836006
	2 1/8"	029-16836007
	2 3/8"	029-16836008
	2 7/8"	029-16836009
S-30, S-30F	Rough	029-16836010
	3 3/8"	029-16836011
S-34, S-34F	Rough	029-16836012
	3 3/8"	029-16836013
S-40	Rough	029-16836014
	3 3/8"	029-16836015

Service Clamps For removing
Flexible Insert From Drive Coupling
021-14916001*
021-14916002*

*Note:

S-22 Coupling requires (2) 021-14916001. S-26, S-26F, S-30, S-30F, S-34, S-34F couplings require (1) 021-14916001 & (1) 021-14916002. S-40 coupling requires (2) 021-14916002.

FIG. 18— DRIVE COMPONENTS



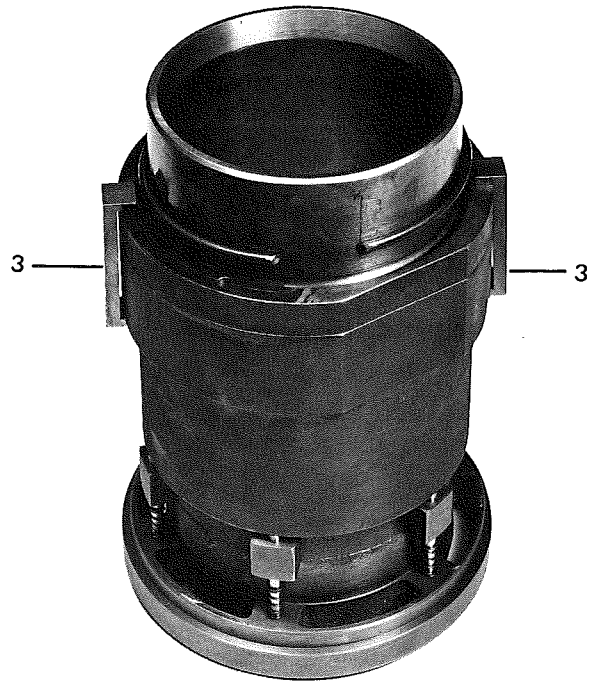
Item	Part Description	4, 6 & 8 Cylinder	12 & 16 Cylinder
1	Control, Oil Pressure — Halocarbon Ammonia	025-09718 025-16875	025-09718 025-16875
2	Control, Low Pressure — Halocarbon Ammonia	025-12044 025-12190	025-12044 025-12190
3	Control, High Pressure — Halocarbon (1 on 4, 6 & 8 Cyl., Ammonia 2 on 12 & 16 Cyl.)	025-12238 025-12191	025-12238 025-12191
4	Relay, Control (2 Req'd.) 3R & 4R	024-14519	024-14519
5	Relay, Control (1R)	024-17027	024-17027
6	Relay, Control (2R)	024-17075	024-17075
7	Block, Terminal (24 Req'd.)	025-15865	025-15865
8	Block, Terminal End	025-13981	025-13981
9	Jumper, Terminal Block (5 Req'd.)	025-13984	025-13984
10	Fuseholder	025-13991	025-13991
11	Fuse	025-14019	025-14019
12	Switch, Man. 2 Pole — 3 Position	024-06919	024-06919
13	Knob	362-68410	362-68410
14	Light Indicator (4 Req'd.)	025-13551	025-13551
15	Gauge, Oil — Halocarbon Ammonia	026-18762 026-18763	026-18762 026-18763
16	Gauge, Suction — Halocarbon Ammonia	026-14295 026-14365	026-14295 026-14365
17	Gauge, Discharge — Halocarbon Ammonia	026-14294 026-14363	026-14294 026-14363
18	Valve, Stop Angle (3 Req'd.)	022-01581	022-01581
19	Relay, Time Delay (2TR)	024-16255	024-16255
20*	Lock	029-07382	029-07382
21*	Key	029-10876	029-10876
22	Indicator, Time Elapsed	025-20732	025-20732
23	Control, High Disch. Temp. (1 Req'd. 4, 6, 8 Cyl.) (2 Req'd. 12 & 16 Cyl.)	025-20595	025-20595
24*	Relay, Time Delay (1TR)	024-13711	024-13711

FIG. 19— CONTROL PANEL

*NOT SHOWN

TOOLS

Tool Description	Part No.
1. John Crane Seal Puller	364-37059
2. Bearing Puller — Required to Remove and reinstall bearing in bearing head	364-37051
3. Unloading Sleeve Clip — Required to disassemble unloading sleeve from cylinder liner (2 Req'd.) (Refer to accompanying photo)	064-37002
4. Valve Clip (2 Req'd)	064-37274



OIL COOLING COMPONENTS

Part Description	Part No.
Water Cooled Oil Cooler For Ammonia Units	366-43124
Liquid Strainer For Liquid Injection Oil Cooler	364-35651
Valve, Solenoid For Liquid Injection Oil Cooler	025-17496
Control, Temp. For Liquid Injection Oil Cooler	025-17499
Oil Cooler For External Ref. Cooled Oil Cooler	366-43124
Thermal Expansion Valve Ref. Cooled Oil Cooler	025-19982
Liquid Strainer Ref. Cooled Oil Cooler	364-44855
Solenoid Valve Ref. Cooled Oil Cooler	025-17496

REPLACEMENT GASKET KITS

Model Compr.	Kit Part No.
RS44, RW44	364-37762
RS64, RW64	364-37763
RS84, RW84	364-37764
RS124, RW124	364-37765
RS164, RW164	364-37766

REPLACEMENT COMPRESSORS

Model	Standard Replacement		Replacement For Y-53 & G Models	
	Ammonia	Halocarbon	Ammonia	Halocarbon
4 Cylinder	364-42701004	364-42701005	REFER TO FORM 180.55-NM1	
6 Cylinder	364-42702004	364-42702005		
8 Cylinder	364-42703004	364-42703005		
12 Cylinder	364-42704004	364-42704005		
16 Cylinder	364-42705004	364-42705005		

MISCELLANEOUS

Control Transformer Primary Voltage:	Part No.
240/480	025-12012
550/600	025-12591
Discharge Thermometer	026-21976
Oil Temp. Thermometer	026-21975

**York
International
Corporation**

**Applied
Systems**

**Post Office
Box
1592-36BE**

**York
Pennsylvania
17405-1592**

**Telephone
717 771 7890**

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