

HERMETIC AND OPEN TURBOPAK CENTRIFUGAL LIQUID CHILLING UNITS

RENEWAL PARTS

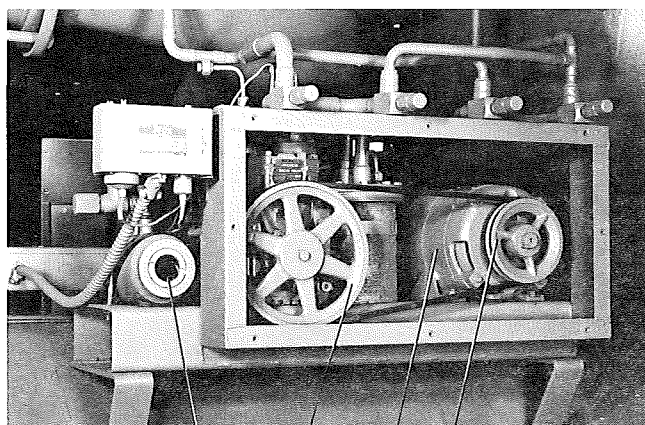
Supersedes: Nothing

873

Form 160.53-RP (Sect.4)

MODELS HT M1 G1 THRU HT T2 G2(STYLE A)
MODELS OT M1 G1 THRU OT T2 G2(STYLE A)
650 THRU 1250 TONS

REFRIGERANT TRANSFER UNIT



8,9,10 5 13 14

Voltage	Part No.
208-3-60	366-13641-002
230/460-3-60	366-13641-003
550/575/600-3-60	366-13641-005
380-3-50	366-13641-006
415-3-50	366-13641-008

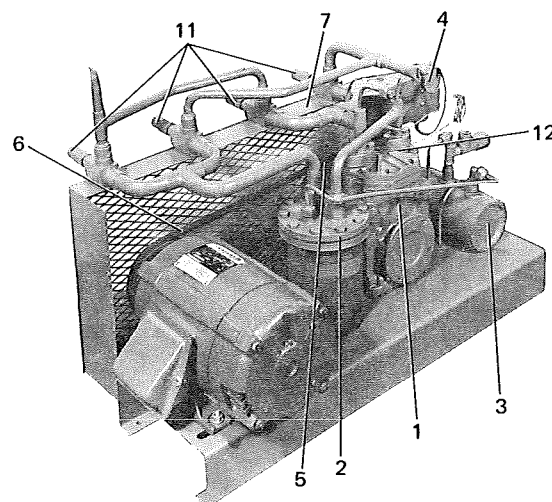


FIG. 1—REFRIGERANT TRANSFER UNIT – FRONT VIEW – REAR VIEW

Item	Part Description	Quan.	Part Number
1	Compressor, Automotive	1	367-57514
2	Separator, Oil	1	026-14906
3	Reservoir, Oil	1	367-55906
4	Control, Dual; High & Low Press.	1	025-11839
5	Pulley, V-Belt; 7.75 O.D. X 7.50 P.D.	1	028-07800
6	Belt, "V"; Super Multiple, Single	1	028-04892
7	Guard, Belt	1	366-13728
8	Gasket, 1.921 OD X 1.421 ID X 1/16 Thk.	1	070-02545
9	Glass, Sight 1.862 Dia. X .360 Thk.	1	026-02634
10	Gasket, 1.921 OD X 1.421 ID X 1/32 Thk.	1	070-02399
11	Valve, Compr.	4	022-01669
12	Gasket	2	028-07153

VARIABLE COMPONENTS

Item	Description	Quan.	60 Hertz			50 Hertz	
			366-13641-002 208V 3PH	366-13641-003 230/400V 3PH	366-13641-005 500/575/600V 3PH	366-13641-006 380V 3PH	366-13641-008 415V 3PH
13	Motor, 3 H.P.	1	024-15200	024-15198	024-15199	024-15201	024-15203
14	Pulley, V-Belt	1	028-06888	028-06888	028-06888	028-07889	028-07889

REFRIGERANT TRANSFER UNIT

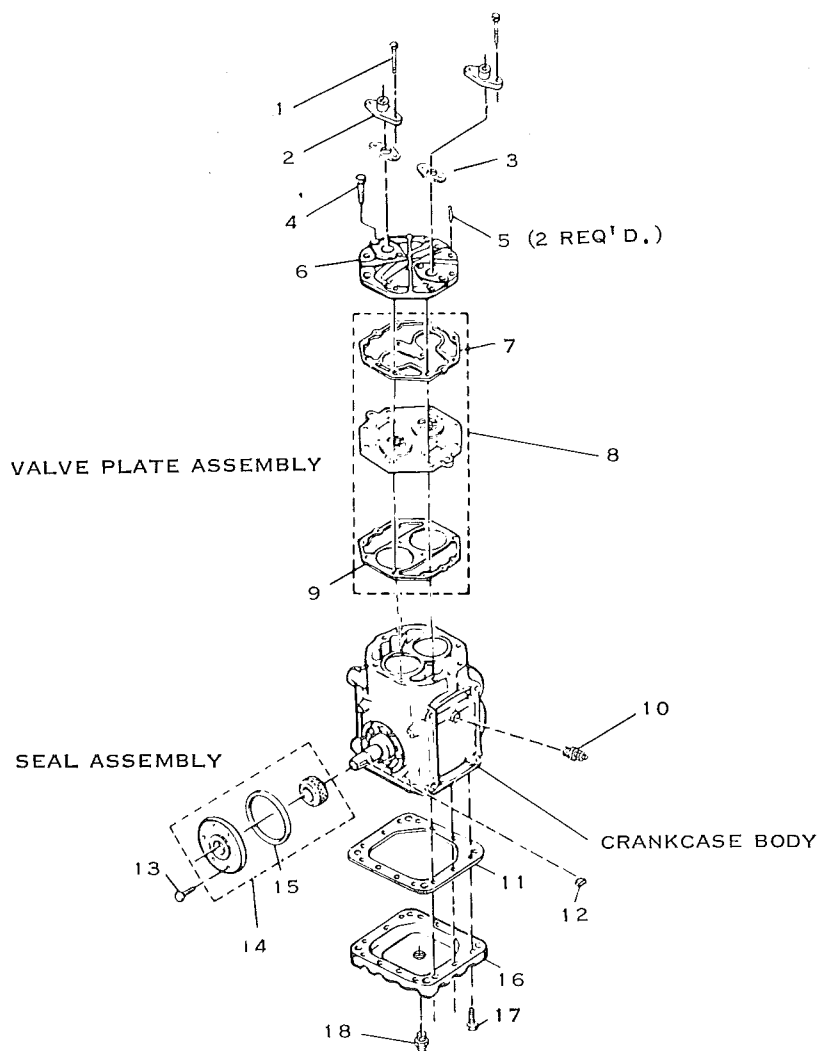


FIG. 2— REFRIGERANT TRANSFER UNIT COMPRESSOR PARTS

AUTOMOTIVE COMPRESSOR

Item	Part Description	Quan.	Part Number
1	Bolt, Hex Hd. 5/16—18 X 1-7/8	4	021-13134
2	Flange, Oval	2	022-07739
3	Gasket	2	028-07153
4	Bolt, Hex Hd. 5/16—18 X 1-3/8	8	021-12578
5	Dowel Pin, Plate Locating	2	029-09829
6	Head, Cylinder	1	488-16346
7	Gasket, Plate To Head	1	028-08155
8	Valve Plate Assembly, Complete	1	488-16664
9	Gasket, Plate To Body	1	028-07143
10	Connector, Adapter	1	367-44245
11	Gasket, Base Plate	1	028-07142
12	Key, Shaft	1	029-09888
13	Bolt, 1/4—20 X 0.70	6	021-12662
14	Seal Assembly	1	488-15751
15	Quad Ring	1	028-07542
16	Plate, Base	1	012-05277
17	Bolt, 1/4—20 X 0.70	14	021-12662
18	Connector, Half Union	1	023-00927

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