



HERMETIC TURBOPAK CENTRIFUGAL LIQUID CHILLING UNITS

RENEWAL PARTS

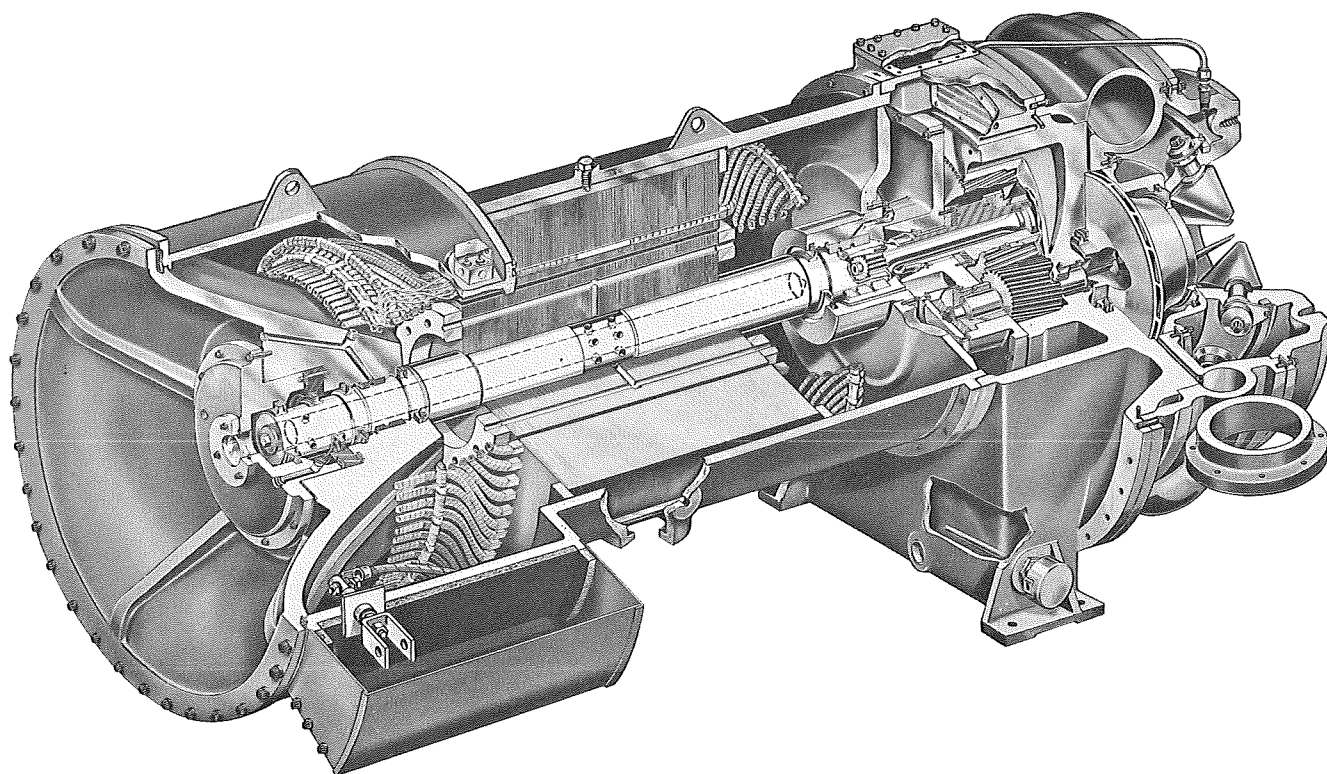
Supersedes: 160.53-RP1(SECT. 2)(580)

893

Form 160.53-RP1.2

**MODELS HT M1 G1 THRU HT T2 G2(STYLE B)
650 THRU 1300 TONS**

**HERMETIC COMPRESSOR PARTS
MODELS MKB 65 AND MKB 73**



COMPRESSORS

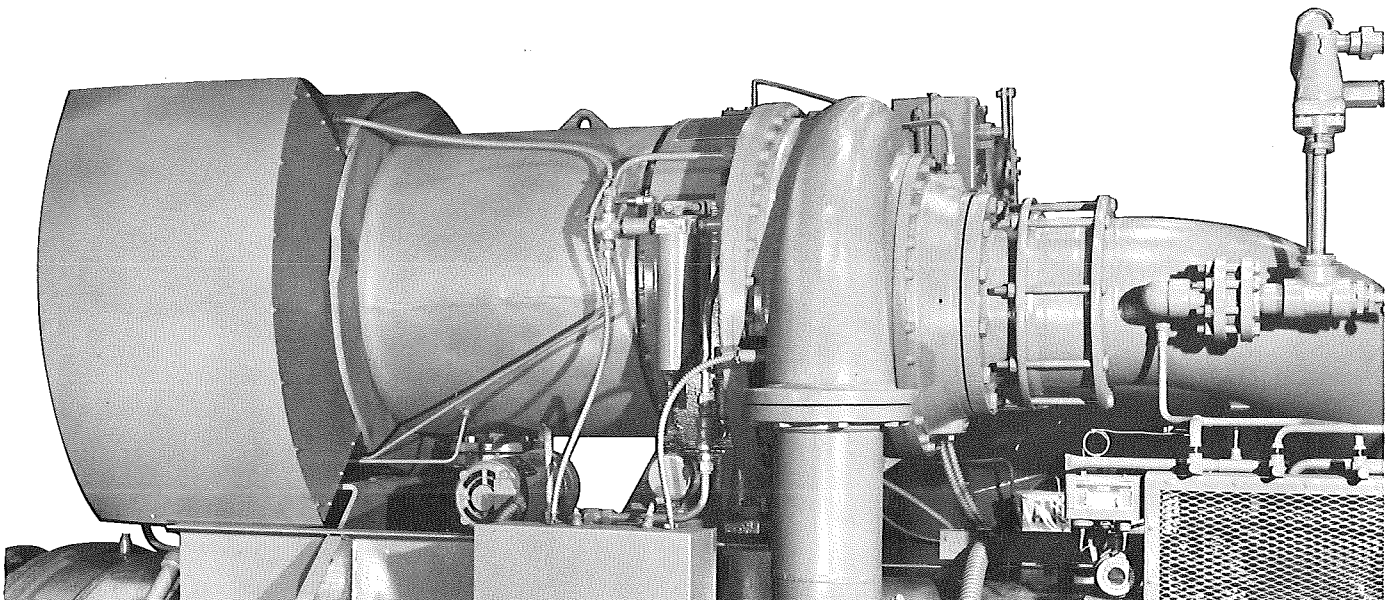
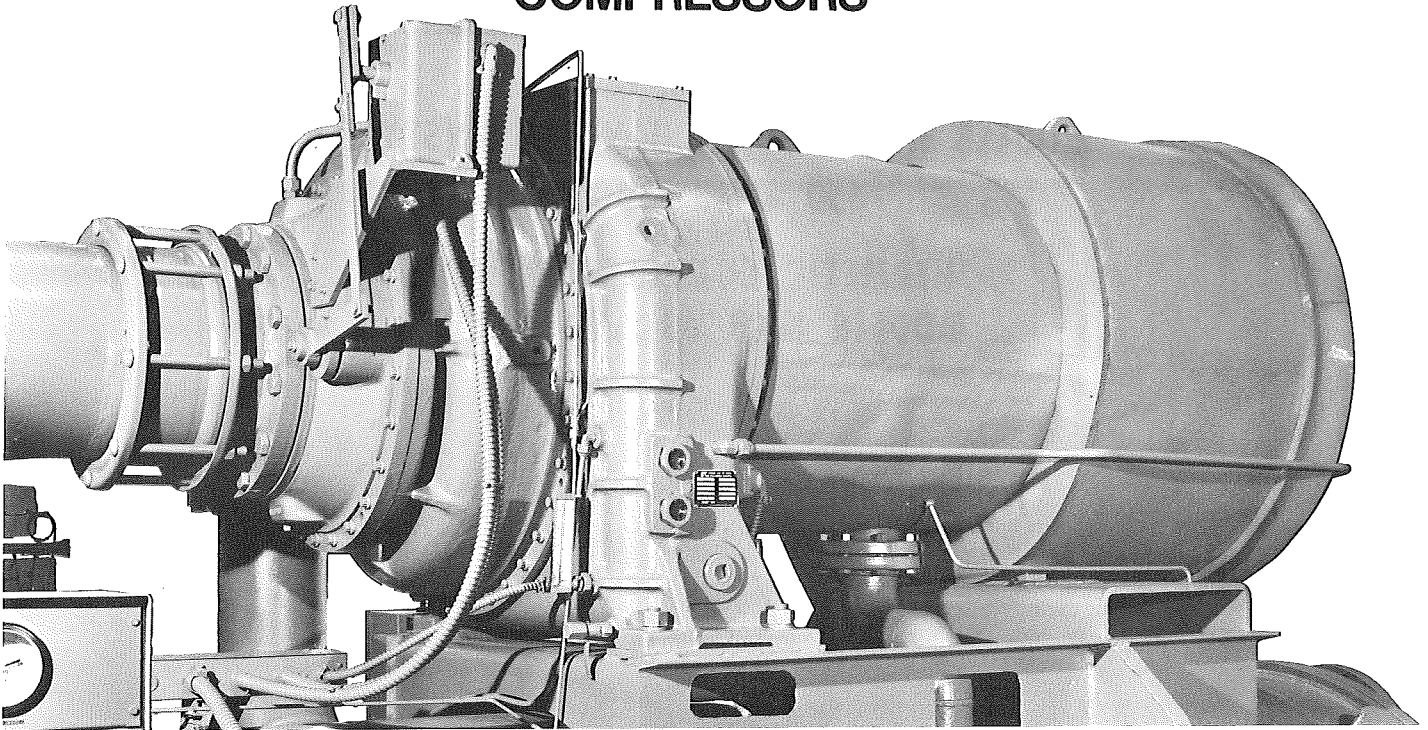


FIG. 1— HERMETIC—MOTOR COMPRESSOR, MODEL MKB

Compressor Code	Compressor Model	Compressor Part No.	Voltage	Common Parts	Variable Parts
				See Page No.	
G1	MKB 65	364-44177-002 364-44177-004	Low High	6, 7	8
G2	MKB 73	364-44177-003 364-44177-005	Low High	6, 7	8

COMPRESSORS—MKB65 & MKB73

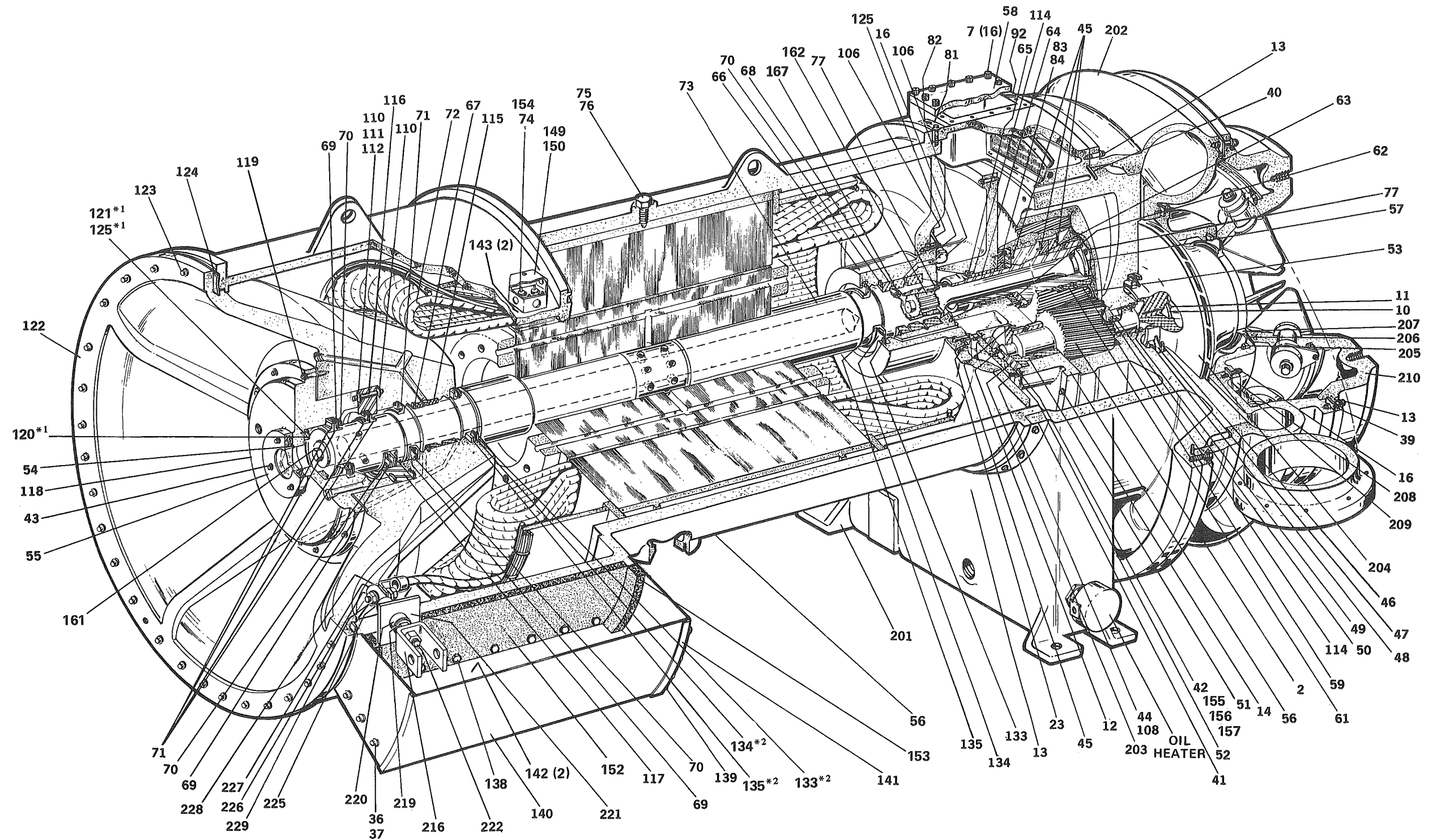


FIG. 2— MODEL MKB65 & MKB73 COMPRESSORS, PARTS LOCATION

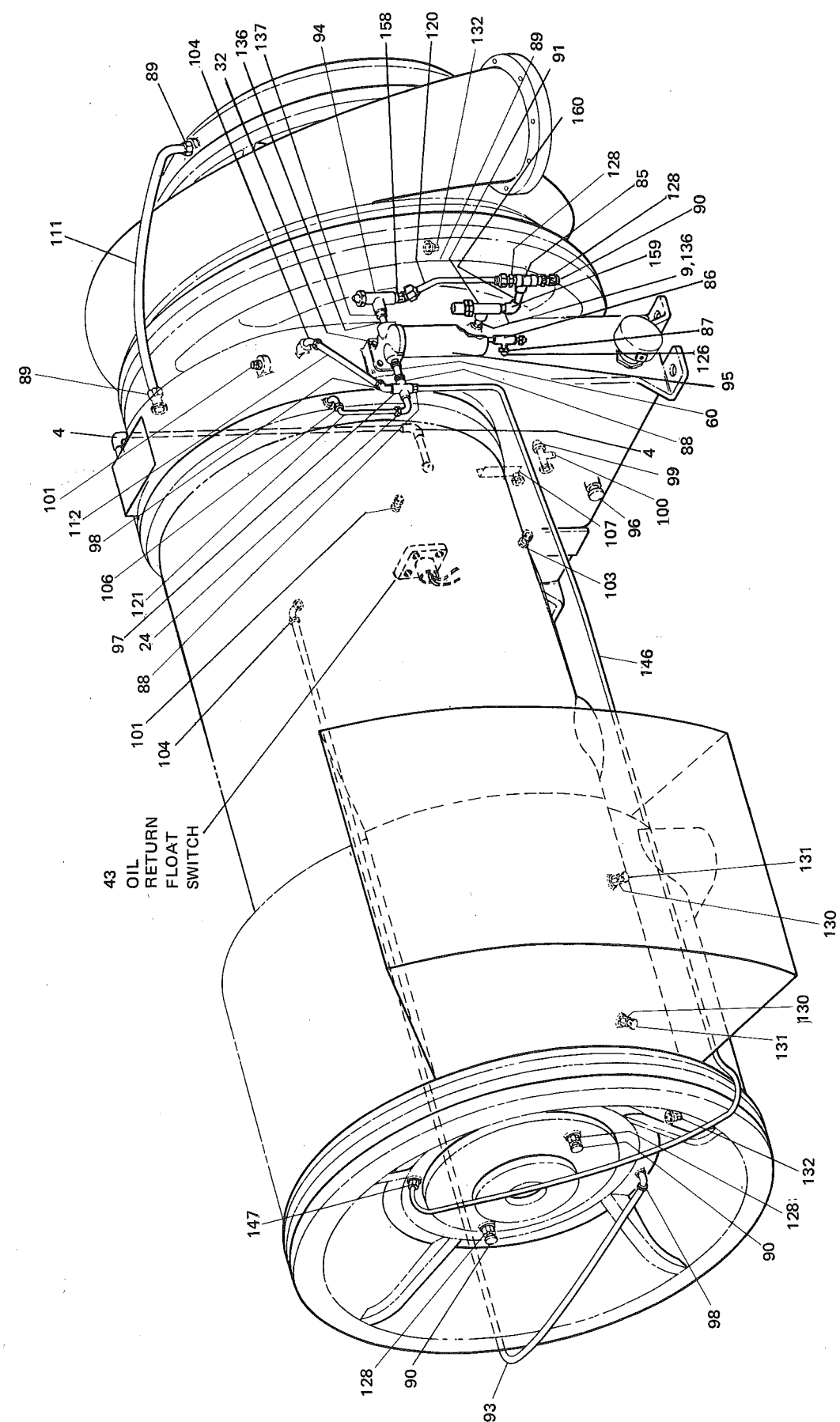
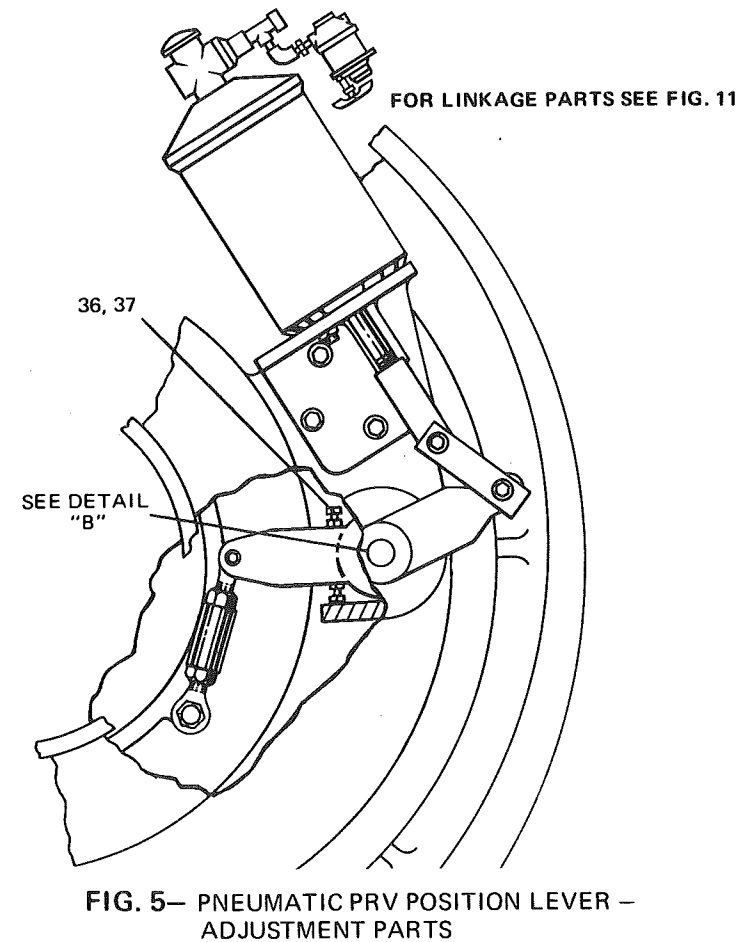
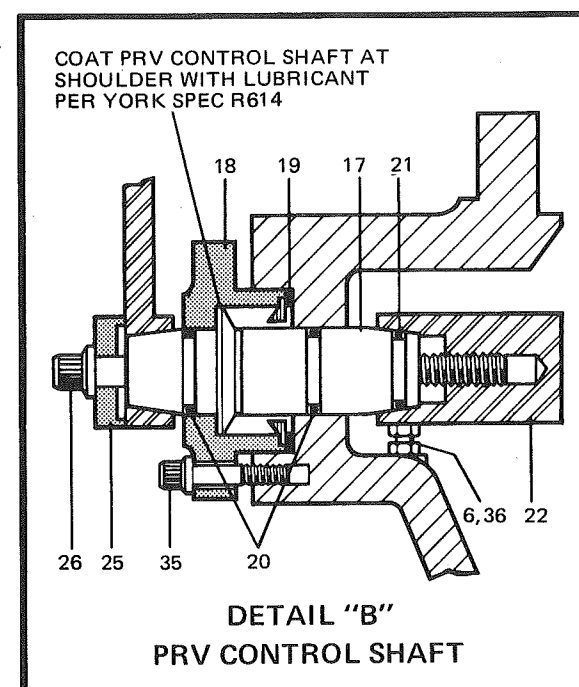
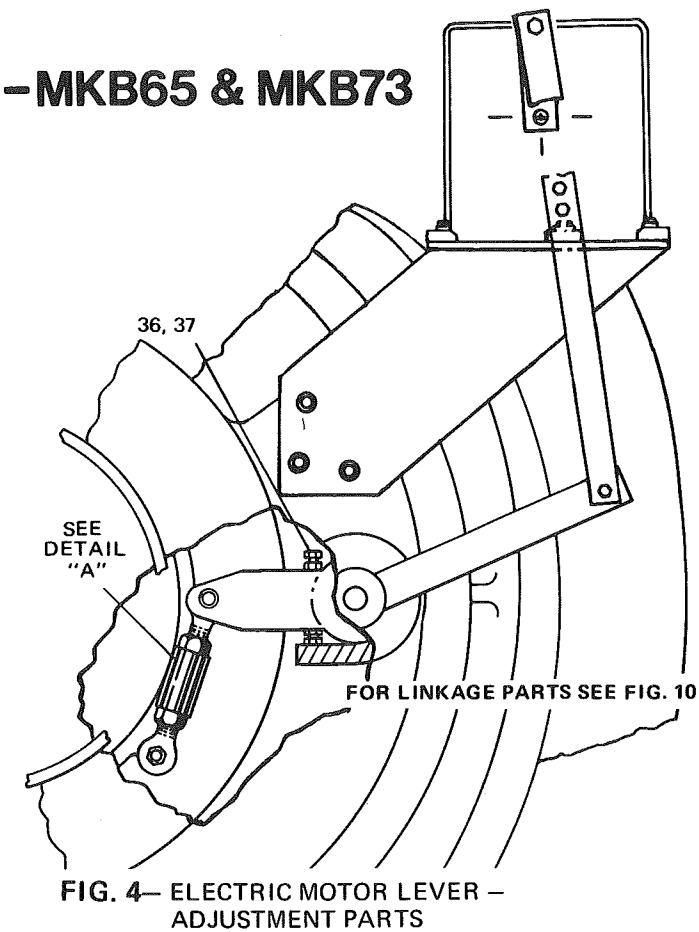
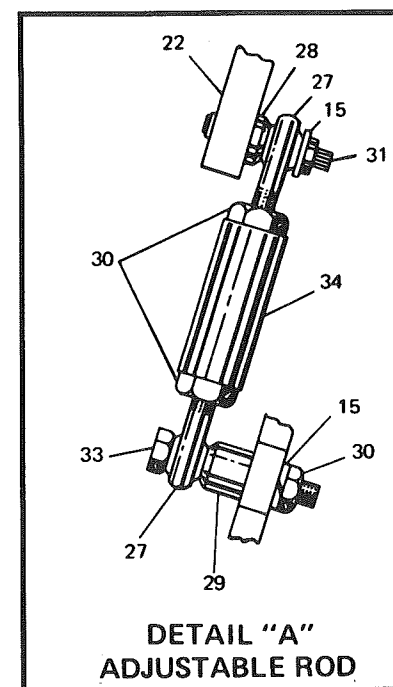


FIG. 3— MODEL MKB65 & MKB73 COMPRESSORS, EXTERIOR VIEW – PARTS LOCATION

COMPRESSORS-MKB65 & MKB73



COMPRESSORS—MKB65 & MKB73

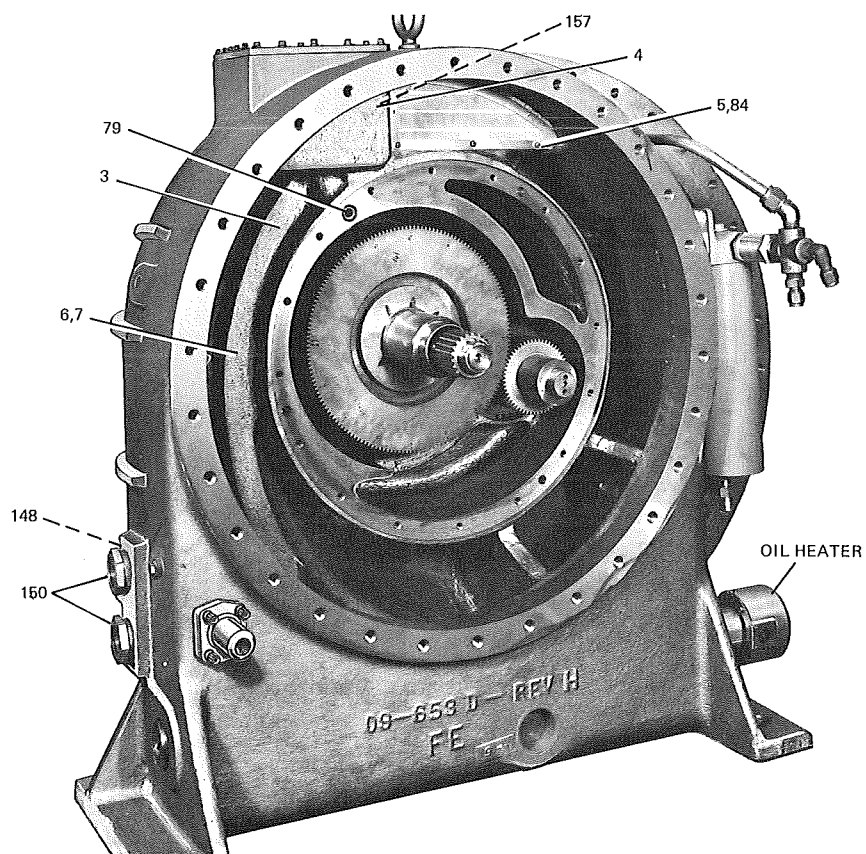
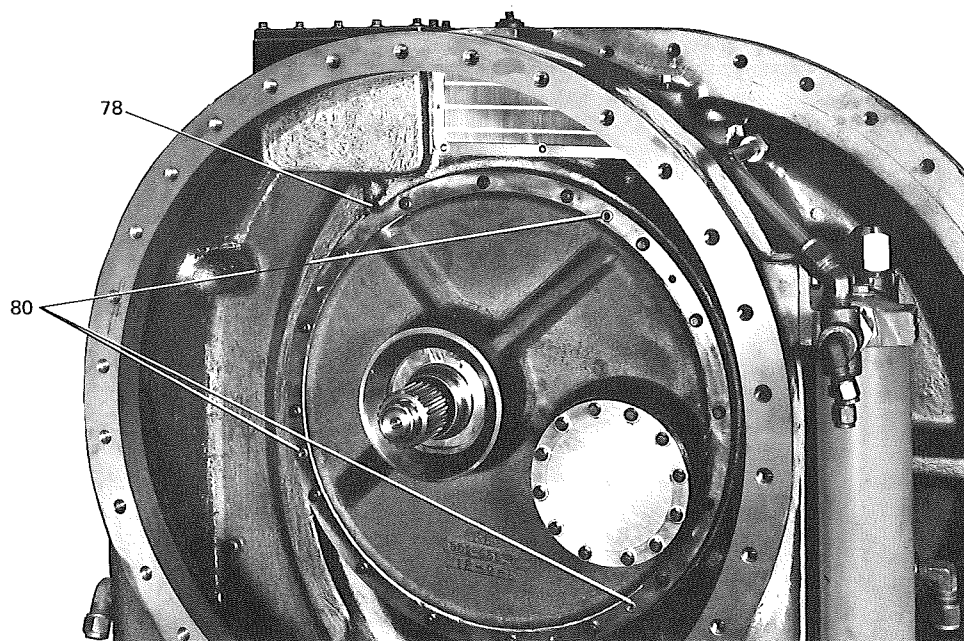


FIG. 6— COMPRESSOR INTERNAL VIEW, PARTS LOCATION

HERMETIC COMPRESSOR COMMON PARTS LIST

Item	Description	Quan.	Part No.	Item	Description	Quan.	Part No.
1	Eliminator, Oil	1	364-28144	44	Washer, 11/32 X 11/16 X .065 Thk.	12	021-05166
2	Gear (20) & Pinion (26)	1	See Data	45	Pin, Insert, 1/4 Dia. X 5/8 Lg.	6	029-03989
3	Tube, 1/4 O.D. X .049 W X 27-1/16 Lg.	1	Nameplate	46	Ring, Retaining	1	029-10336
4	Elbow, 90°, 1/8 NPTE x 1/4 Tube	2	067-91500	47	Washer, Flat Spring	1	064-31191
5	Screw Mach. Rd. Hd. Recd. #10-24 UNC X 1/2 Lg.	3	023-07170	48	Ring, Seal, Balance Piston	1	064-31189
6	Nut, Hex, 1/4-20 UNC	4	021-02459	49	Ring, Retaining	1	029-13854
7	Screw Cap 12 Pt. Hd. 5/16-18 UNC x 1-1/4 Lg.	16	021-00574	*50	Bearing, Main (Pinion)	1	064-31190
8	Tube, 5/8 O.D. X .049 W X 6 Lg.	1	021-14440	51	Bearing, Thrust & Journal (Pinion)	1	064-31188
9	Adapter, 1 NPTE x 1/4 NPTI Both Ends	1	064-28148	*52	Cover, Thrust	1	064-24124
10	Collar, Imp. Clamping	1	064-24116	53		1	
11	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 3 Lg.	3	021-11515	*54	Seal, O-Ring 1-13/16 I.D. X 3/32 Sect.	1	028-07407
12	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 3/4 Lg.	2	021-11394	55	Sight Glass	1	026-13123
13	Screw Cap 12 Pt. Hd. 5/8-11 UNC-3A X 1-3/4 Lg.	30	021-11127	56	Housing, Motor	1	364-43492
14	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 2 Lg.	16	021-11917	57	Shaft, Drive	1	029-11844
15	Lockwasher, Spg. 3/8	2	021-05291	58	Cover, Oil Reservoir	1	064-43792
16	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/4 Lg.	30	021-11141	*59	Bearing, Thrust & Journal (Gear)	1	064-23741
17	Shaft Control PRV	1	029-13581	60	Valve, Check 1/2"	1	022-01558
18	Cover, Shaft Control	1	064-13909	61	Collar, Thrust, Front (Gear)	1	064-24125
19	Gasket, 2-1/2 O.D. X 2 I.D. X 1/16 Thk.	1	028-00781	62	Collar, Thrust, Rear (Gear)	1	064-24126
20	"O" Ring, 1-3/8 O.D. X 1-1/8 I.D. X 1/8 Sect.	2	028-04353	*63	Bearing, Thrust (Gear)	1	064-24127
21	"O" Ring, 1-1/4 O.D. X 1" I.D. X 1/8 Sect.	1	028-04522	*64	Bearing, Rear (Gear)	1	064-24105
22	Lever, PRV Device Int.	1	364-23745	65	Ring, Retaining	1	029-08780
23	Screw Set Hex Soc. Cup Pt. #10-24 UNC X 3/16 Lg.	1	021-11313	66	Housing, Bearing	1	064-24195
24	Elbow, 90°, 3/8 Tube X 1/2 NPTE	1	023-08846	67	Ring, Retaining	1	029-07176
25	Washer, Spl. 1-3/4 Dia. X 1/2 Lg.	1	064-08815	*68	Bearing, Sleeve	1	064-24199
26	Screw Cap 12 Pt. Hd. 1/2-20 UNF-3A X 6 Lg.	1	021-11998	*69	Washer, Flat Spring	2	064-24254
27	Bearing, Rod End Spher.	2	029-08343	70	Ring, Retaining	4	029-13161
28	Fillpiece, 3/4 Dia. X 1/4 Lg.	1	064-10821	*71	Ring, Shaft Seal	5	064-24255
29	Fillpiece, 3/4 Dia. X 23/32 Lg.	1	064-09288	72	Stator, Motor	1	See Data
30	Nut, Hex Reg. 3/8-24 UNF-2B	3	021-00474				Nameplate
31	Screw Cap, 12 Pt. Hd. 3/8-24 UNF-3A X 1-1/2 Lg.	1	021-11720	73	Rotor, Motor	1	See Data
32	Screw Cap Hex Hd. 1/2-13 UNC-2A X 1-1/4 Lg.	2	021-01567				Nameplate
33	Screw Spec. 3/8-24 UNF X 2-1/2 Lg.	1	064-09287	*74	Terminal, Elec. 1/4-18 NPTE	4	025-18134
34	Rod, Adjustable	1	064-24117	75	Plug, Stator Locking	1	064-12161
35	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-1/2 Lg.	2	021-11175	76	"O" Ring, 1-1/8 O.D. X 15/16 I.D. X 3/32 Sect.	1	028-05403
36	Screw Cap Hex Hd. 1/4-20 UNC-3 X 3/4 Lg.	14	021-01379	77	Screw Cap 12 Pt. Hd. 5/16-24 UNF-3A X 1 Lg.	24	021-13137
37	Nut, Hex 1/4-20 UNC-2B	12	021-00450	78	Plug, Pipe Hex Soc. Csk. 3/8	2	023-04298
38	Locktite "Nut Lock"	.004	013-01678	79	"O" Ring, 7/8 O.D. X 11/16 I.D. X 3/32 Sect.	1	028-05404
*39	Gasket, PRV Hsg. to Scroll	1	064-24118	80	Pin, Dowel, Str. 1/2 Dia. X 2 Lg.	3	029-10646
40	Seal, O-Ring 30.969 I.D. x .275 Sect.	1	028-09489	81	Nameplate, Rotation	1	029-00334
*41	Gasket, Rotor Supp. to Bearing Housing	1	064-24120	82	Screw Drive #4 X 1/4 Lg.	6	021-03720
*42	Gasket, Cover, Thrust 1/32 Thk.	1	064-24121-004	83	Screw Cap Hex Soc. #10-24 UNC X 1 Lg.	2	021-10153
43	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 1 Lg.	8	021-12039	84	Washer, Plain, 7/32 I.D. X 1/2 O.D. X .049	5	021-05164

* — Parts Included Field Replacement Kit — 364-34337 † — Kit Includes Obsolete Parts

{ Pin, Insert 2 029-06841
Bearing, Main 1 064-23923

HERMETIC COMPRESSOR COMMON PARTS LIST CONTINUED

FORM 160.53-RP1.2

Item	Description	Quan.	Part No.	Item	Description	Quan.	Part No.
85	Tee, Screw 3/4 x 3/4 x 1/2	1	023-04357	130	Connection, 3/8 Tube X 3/8 MPT	2	023-06802
86	Valve, Stop Angle 1/4 FLA x 1/4 NPTE	1	022-03836	131	Cap, 3/8 Tube	2	023-08880
87	Nut, Flare 1/4"	1	021-05675	132	Plug, Pipe, Rec. Hd. 1/2	2	023-01994
88	Connection, 3/8 Tube x 1/2 NPTE	1	023-08876	133	Ring, Retaining Int.	2	029-08503
89	Connection, 5/8 Tube x 1/2 NPTE	2	023-06805	*134	Washer, Flat Spring	2	064-24378
90	Cap, 3/4 Tube	3	023-09072	*135	Ring, Shaft Seal	2	064-24377
91	Valve, Pressure Relief 1/2 NPTI	1	022-03427	136	Nipple, Pipe 1/2 Sch. 80 X 1-1/8 Lg.	3	067-39601
92	Gasket, Cover Oil Reservoir	1	064-43793	137	Bushing, Pipe 1/2 X 3/4	1	023-04010
93	Tubing, 5/8 O.D. X .049 Wall X 86 Lg.	1	064-31778	138	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 5/8 Lg.	12	021-11979
94	Valve, Stop Angle 3/4 Type 2	1	368-00008	139	Screw Self Tapping #6-32 X 1/4 Lg.	6	021-10027
*95	Filter, 1/2 NPTI (Filter & Body)	1	2026-13831	140	Cover, Box Term.	1	364-24227
96	Cap, Seal 2-1/8	1	028-04653	141	Panel, Side Term. Box	1	364-24226
97	Cross, Screw 1/2 NPTI	1	023-04328	142	Support, End Term. Box	2	064-45177
98	Elbow, 45°, 5/8 Tube X 1/2 NPTE	2	023-07197	143	Screw, Mach Rd. No. 8-32 x 5/16" Lg.	2	021-11979
99	Valve, Stop, Angle 3/8-Type 1	1	368-00003	144	Tape, Glass Fibre	1 ft.	035-00131
100	Plug, Pipe, Sq. Hd. 3/8	1	023-01983	145	Varnish (Gal.)	.001	013-01016
101	Plug, Pipe, Sq. Hd. 1/4	2	023-01972	146	Tubing, 3/8 O.D. X .049 Wall x 106" Lg.	1	064-31767
102	Plug, Pipe, Sq. Hd. 3/4	1	023-04053	147	Connection, 3/8 Tube X 1/4 NPTE	1	023-06801
103	Plug, Pipe, Hex Skt. Csk. 2"	1	023-02027	148	Nameplate, Patent	1	029-13270-002
104	Elbow, 90°, 5/8 Tube X 1/2 MPT	3	023-06818	149	Box, Electrical Oct.	1	025-10290
105	Plug, Pipe, 3/8 Hex Skt. Csk.	1	023-04298	150	Cover, Box Elec. Oct.	1	025-10291
106	Elbow, 90°, 3/8 Tube X 1/4 MPT	3	023-06814	151	Plug, Sight 1-1/2-1/2 NPTE	1	026-16556
107	Thermometer	1	026-16555	152	Ins., Therm. 3/4 x 20-3/4 x 24-1/4	1	064-29677
108	Screw Cap 12 Pt. Hd. 5/16-18 UNC-3A X 1-3/8 Lg.	12	021-12465	*153	Ins., Therm. 3/4 x 1 x 25-3/4	2	064-29676
109	Compound Sealer	.050	013-01671	*154	Terminal Push-on Female	4	025-06642
*110	Gasket, Liquid Seal Hsg. 1/16	2	064-24282	*155	Gasket, Cover Thrust .005 thk.	1	064-24121-001
111	Tube, 5/8 O.D. x .049 Wall x 25" Lg.	1	064-31777	*156	Gasket, Cover Thrust .010 thk.	1	064-24121-002
112	Tube, 5/8 O.D. x .049 Wall x 14" Lg.	1	064-31775	157	Gasket, Cover Thrust .015 thk	1	064-24121-003
113	Plug, Pipe 1/8 Hex Skt. Csk. Hd.	2	023-01970	158	Elbow, Cinch 45°-3/4 Tube x 3/4 NPTE	1	023-07264
*114	Pin, Insert, 1/8 X 9/16 Lg.	2	029-03990	159	Elbow, Screw 90°-1/2 NPTE	1	023-04312
*115	Bearing, Sleeve (Term. End)	1	064-24198	160	Nipple, Pipe 1/2" Sch. 80 x 3" Lg.	1	067-39604
116	Pin, Insert 3/8 Dia. X 2 Lg.	1	029-09010	161	Plug Rotor	1	064-24247
117	Plate, Retaining, Liquid Seal	1	064-24197	162	Insert Spline	1	029-11843
118	Hsg. Liquid Seal	1	064-24196				
119	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-3/4	12	021-11916				
120	Tube, 3/4 O.D. x .049 Wall x 18" Lg.	1	064-31781				
121	Tube, 3/8 O.D. x .049 Wall x 9" Lg.	1	064-31760				
122	Hsg. Bearing, Terminal End	1	064-43670				
123	Screw Cap 12 Pt. Hd. 5/8-11 UNC-3A X 2 Lg.	96	021-11971				
*124	Gasket, Rear Bearing Hsg.	1	064-24283				
125	Tube, 3/8 O.D. x .049 Wall x 17" Lg.	1	064-31762				
126	Bonnet, Flare 1/4"	1	023-01024				
127	Label, Caution	1	035-00874				
128	Connection, 3/4 Tube X 3/4 NPTE	4	023-06807				

* - Parts Included Field Replacement Kit - 364-34337 † - Kit Includes Obsolete Parts
 2 - Filter Element only 026-11225.

HERMETIC COMPRESSOR VARIABLE PARTS LIST

Item	Description	Model MKB-65 (L.V.) 364-41777-002		Model MKB-73 (L.V.) 364-41777-002		Model MKB-65 (H.V.) 364-41777-004		Model MKB-73 (H.V.) 364-41777-005	
		Part No.	Quan.	Part No.	Quan.	Part No.	Quan.	Part No.	Quan.
200	Common Parts	364-44177 -001	1	364-44177 -001	1	364-44177 -001	1	364-44177 -001	1
201	Support, Rotor	364-43863D	1	364-43864D	1	364-43863D	1	364-43864D	1
202	Scroll, Rotor	064-43673D	1	064-43673D	1	064-43674D	1	364-43673D	1
203	Collar, Thrust (Pinion)	064-24130B	1	064-34131B	1	064-24130B	1	064-24131B	1
204	Impeller	064-31194D	1	064-31195D	1	064-31194D	1	064-31195D	1
205	Ring, Impeller Seal	064-23977C	1	064-23980C	1	064-23977C	1	064-23980C	1
206	Washer, Flat Spring	064-23978A	1	064-23981A	1	064-23978A	1	064-23981A	1
207	Ring, Int. Retaining	064-23979B	1	064-23982B	1	064-23979B	1	064-23982B	1
208	Plate, Imp. Seal Retaining	064-23726D	1	064-23727D	1	064-23726D	1	064-23727D	1
209	Gasket, Retaining Plate	064-24122A	1	064-24123A	1	064-24122A	1	064-24123A	1
210	Device, P.R.V.	364-43861C	1	364-43862C	1	364-43861C	1	364-43862C	1
211	Plug-Pipe, 1" NPT	—	—	—	—	—	—	—	—
212	Screw, Cap Hex Hd. 3/8-16 UNC x 1-1/2	021-01497	6	021-01497	6	021-01497	3	023-05909	3
213	Lockwasher, Spring	021-05247	6	021-05247	6	021-05247	3	021-01497	3
214	Washer, Plain	021-01274	12	021-01274	12	021-01274	6	021-05247	3
215	Nut, Hex 3/8-16 UNC-3B	021-00466	6	021-00466	6	021-01274	6	021-01274	6
216	Connector, Terminal	064-38045	6	064-38045	6	021-00466	3	021-00466	3
217	Terminal, Motor	025-18133	6	025-18133	6	064-38045	3	064-38045	3
218	Bar, Jumper	764-95022	3	764-95022	3	025-18133	3	025-18133	3
219	Washer, Plain	—	—	—	—	—	—	—	—
220	Tube, Micarta 1" I.D. x 1-1/2" O.D. x 3/4" Lg.	—	—	—	—	021-01239	3	021-01239	3
221	Plate, Insulating	—	—	—	—	064-42127	3	064-42127	3
222	Adh, Sealing	—	—	—	—	025-14470A	3	025-14470A	3
223	Label Ground	—	—	—	—	013-02065	.010	013-02065	.010
224	Screw, Cap Hex Hd. 1/4-20 UNC x 1/2	—	—	—	—	035-02712A	1	035-02712A	1
225	Lockwasher, Th Int 1/4	—	—	—	—	021-02438	1	021-02438	1
226	Lug, Elec.	—	—	—	—	021-01153	1	021-01153	1
227	Label, Ground	—	—	—	—	025-19985	1	025-19985	1
228	Screw, Cap Hex Hd. 3/8-16UNC x 1/2	035-03156A	1	035-03156	1	—	—	—	—
229	Lockwasher, Th Int 3/8	021-14380	1	021-14380	1	—	—	—	—
		021-01158	1	021-01158	1	—	—	—	—

* — Parts Included Field Replacement Kit — 364-34337

COMPRESSORS—MKB65 & MKB73

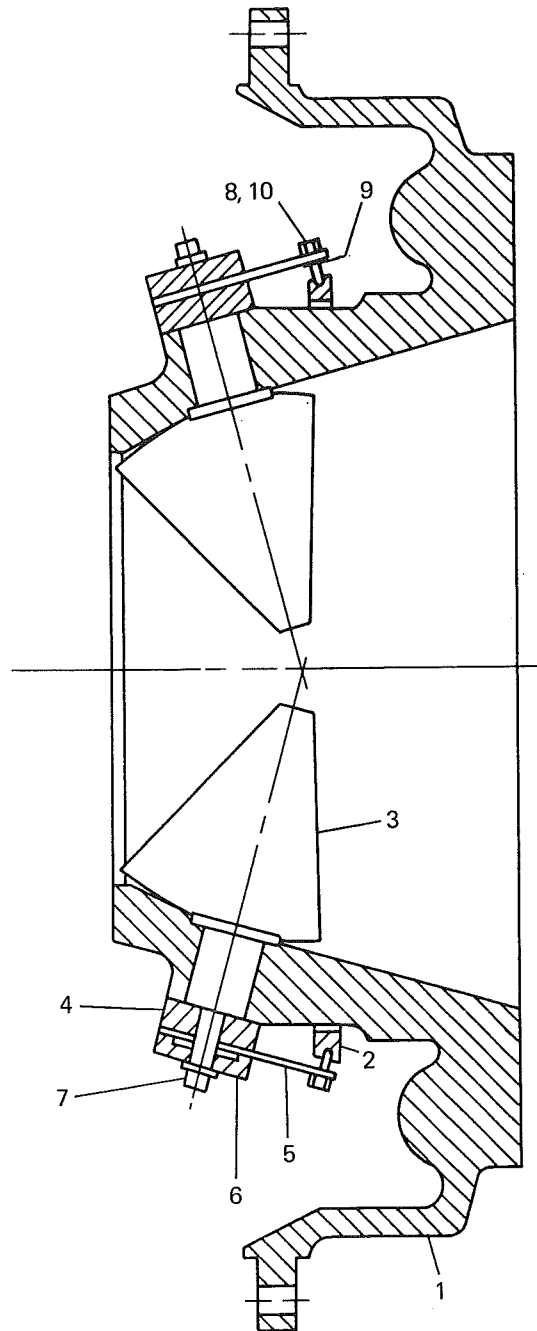
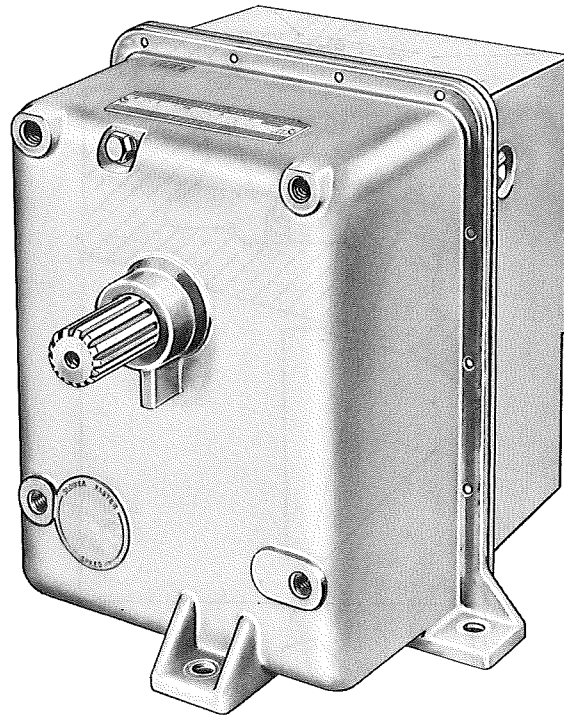


FIG. 7— PRV ASSEMBLY

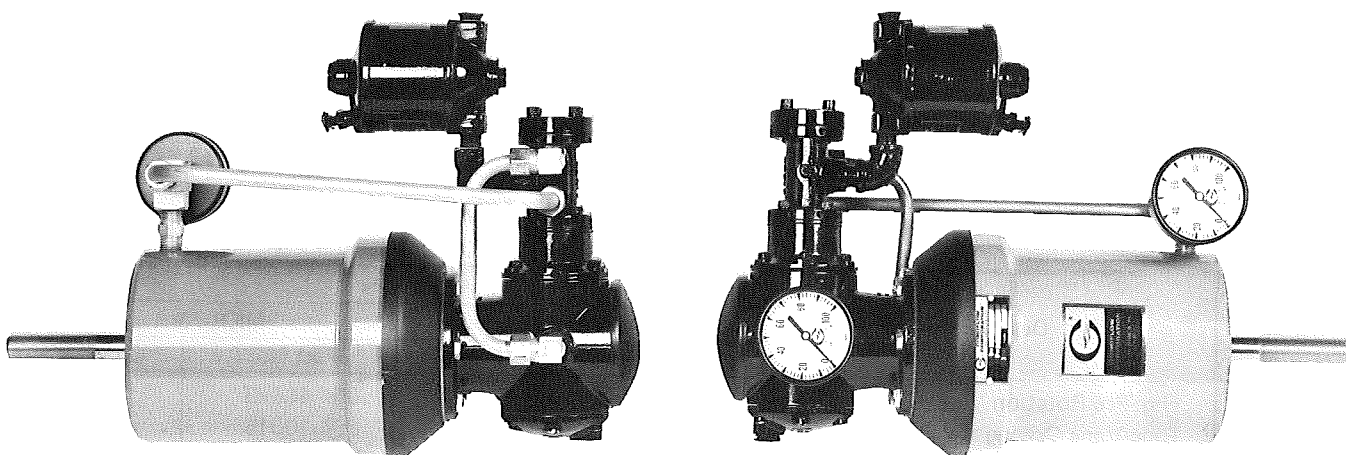
Item	Description	Models			
		MKB-65		MKB-73	
		Part No.	Quan.	Part No.	Quan.
1	Hsg.-Pre-Rotation	064-46672	1	064-46673	1
2	Ring-Vane Driving	064-10815	1	064-10815	1
3	Vane-Pre-Rotation	064-18781	9	064-18781	9
4	Washer	064-10819	9	064-10819	9
5	Arm-Vane	064-10818	9	064-10818	9
6	Washer-Special	064-09289	9	064-09289	9
7	Scr, Cap 12 Ft, 5/8-18 X 2-3/4 Lg.	021-11956	9	021-11956	9
8	Screw-Ball	029-07017	9	029-07017	9
9	Washer	021-11973	10	021-11973	10
10	Nut, Hex; 1/4-28 UNF 3B	021-12943	9	021-12943	9

PRV – ELECTRIC MOTOR ACTUATORS



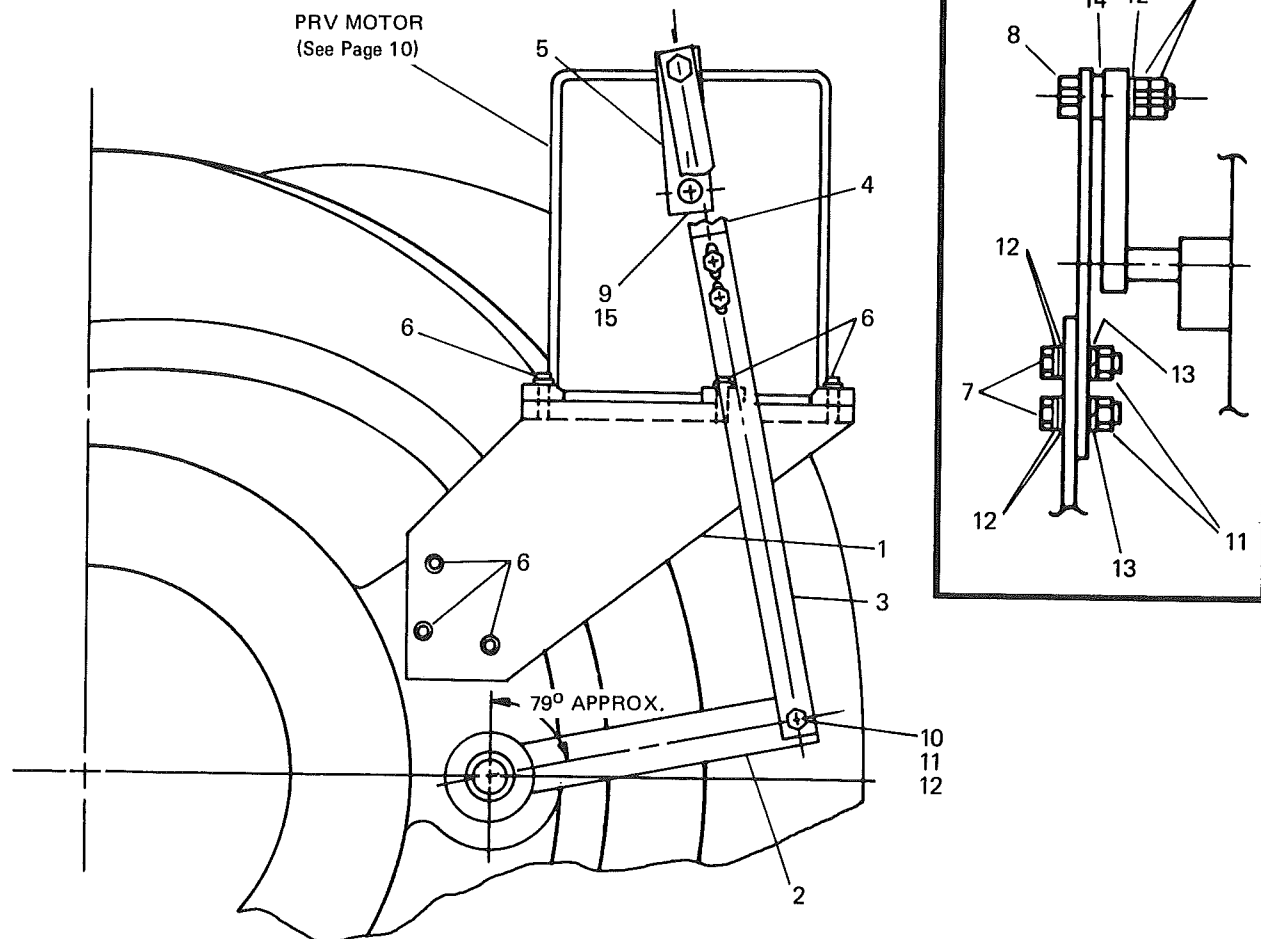
Compr. Model	Part No. 115V-1-50/60	Part No. 220-1-50	Quan.
MKB-65	025-18411	025-19256	1
MKB-73	025-18411	025-19256	1

FIG. 8— ELECTRIC MOTOR ACTUATORS



Compr. Model	Part No.	Quan.
MKB-65	024-09425	1
MKB-73	024-09425	1

FIG. 9— PRV – AIR OPERATED (PNEUMATIC) POSITIONERS



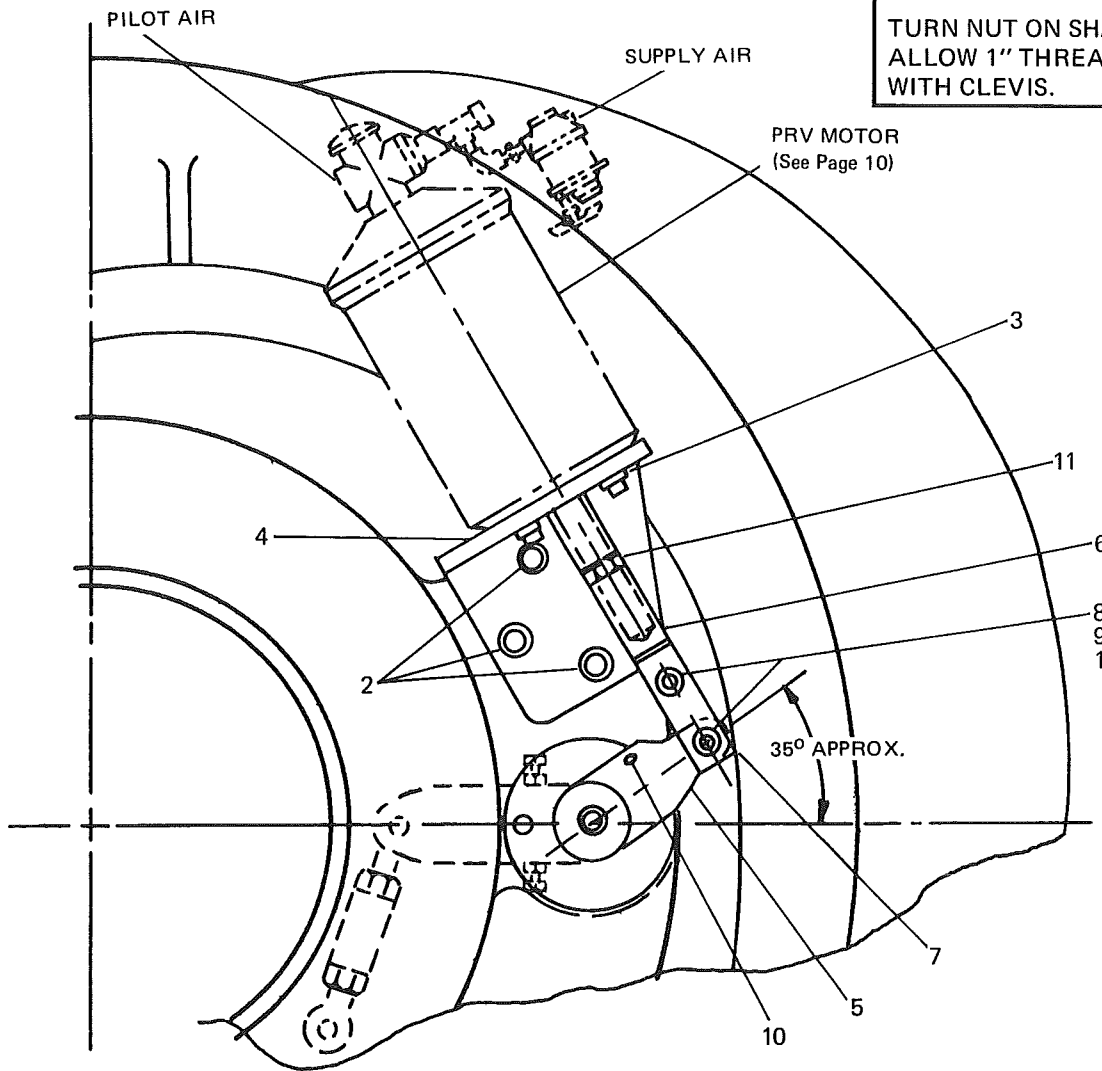
Item	Description	Quan.	Part No.
1	Bracket, Mounting P.R.V. Motor	1	064-39185
2	Lever, P.R.V. External	1	364-28252
3	Link, External P.R.V. Motor	1	064-39186
4	Link, External P.R.V. Motor	1	064-28237
5	Lever, P.R.V. Motor	1	064-39187
6	Screw, Cap 12 Pt. Hd. 3/8-16 X 1-1/8 Lg.	6	021-11148
7	Screw, Cap Hex. Hd. 1/4-20 X 1 Lg.	2	021-11914
8	Bolt, Shoulder 1/4-20 X 1-5/8 Lg.	1	064-28286
9	Screw, Set Hex. Soc. #10-24 X 3/8 Lg.	1	021-03910
10	Bolt, Shoulder 1/4-20 X 1-3/8 Lg.	1	064-28262
11	Nut, Hex 1/4-20 UNC	6	021-00450
12	Washer, Plain 9/32 I.D.	6	021-05165
13	Lockwasher, Spring 1/4	2	021-05267
14	Ring, Fill	1	064-29258
15	Sealer, Grade CV	.010	013-01678

NOTE: VIEW SHOWING LINKAGE IN CLOSED POSITION.
VANES MUST BE FULLY CLOSED WHEN MOTOR IS AT ITS
CCW STOP (FACING CRANK ARM END) POSITION. VANE
MUST TRAVEL TO OPEN OR BEYOND AT THE EXTREME
CW MOTOR POSITION.

FIG. 10 — PRV PNEUMATIC EXTERNAL LINKAGE

VANES & MOTOR ARE TO BE IN
CLOSED POSITION WHEN
ASSEMBLING.

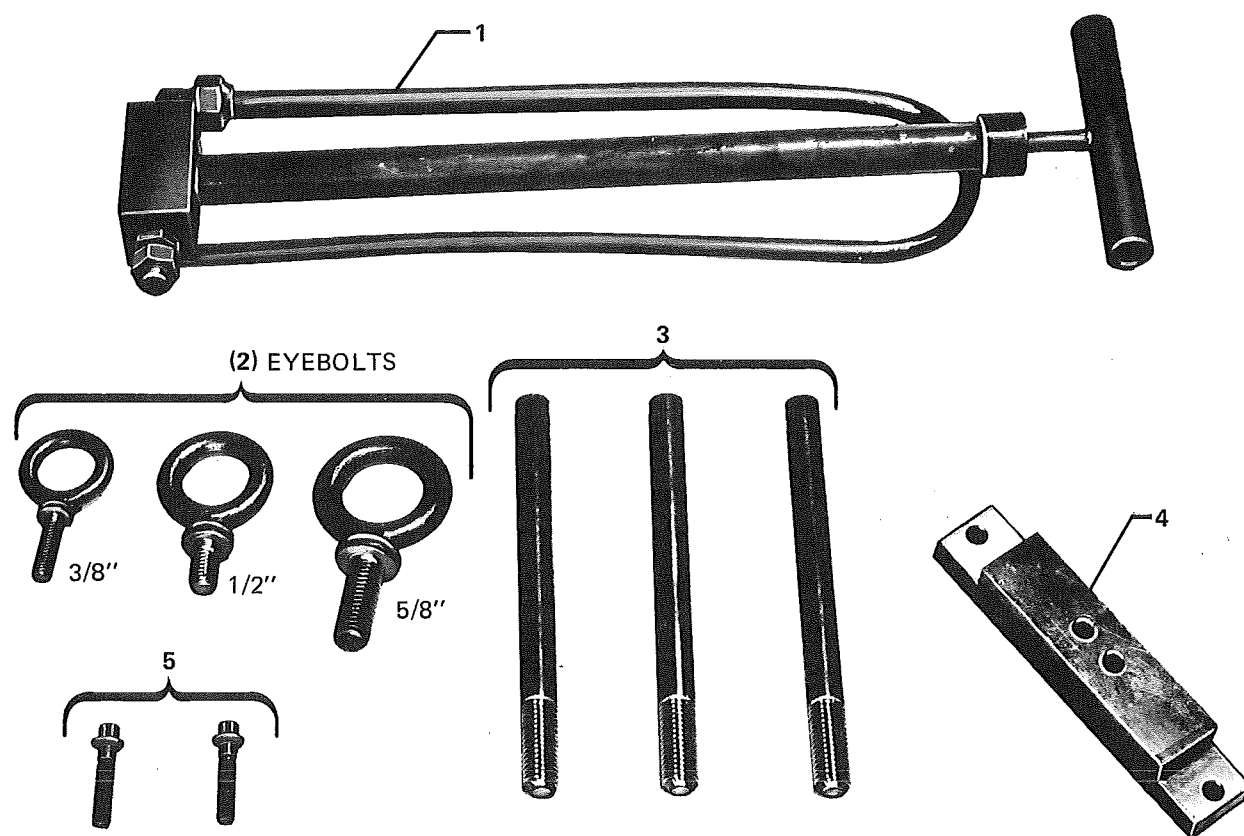
TURN NUT ON SHAFT TO
ALLOW 1" THREAD ENGAGEMENT
WITH CLEVIS.



Item	Description	Quan.	Part No.
1	Cot. Pin 3/32 Dia. X 3/4 Lg.	4	021-01083
2	Screw Cap 12 Pt. Hd. 3/8-16 UNC-3A X 1-3/8 Lg.	3	021-11986
3	Screw Cap 12 Pt. Hd. 3/8-16 UNC X 3A X 1-1/4 Lg.	4	021-11141
4	Bracket, Mounting	1	064-27596
5	Lever	1	064-25791
6	Clevis	1	064-07125
7	Link	2	064-25792
8	Pin 3/8 Dia. X 1-1/2 Lg.	2	064-07127
9	Washer, 13/32 I.D. X 13/16 O.D.	4	021-01274
10	Pin Insert 3/32 Dia. X 1-1/8 Lg.	1	029-05900
11	Nut, Hex, Heavy 5/8-18UNF	1	021-07787

FIG. 11 —PRV ELECTRONIC EXTERNAL LINKAGE

COMPRESSORS—MKB65 & MKB73

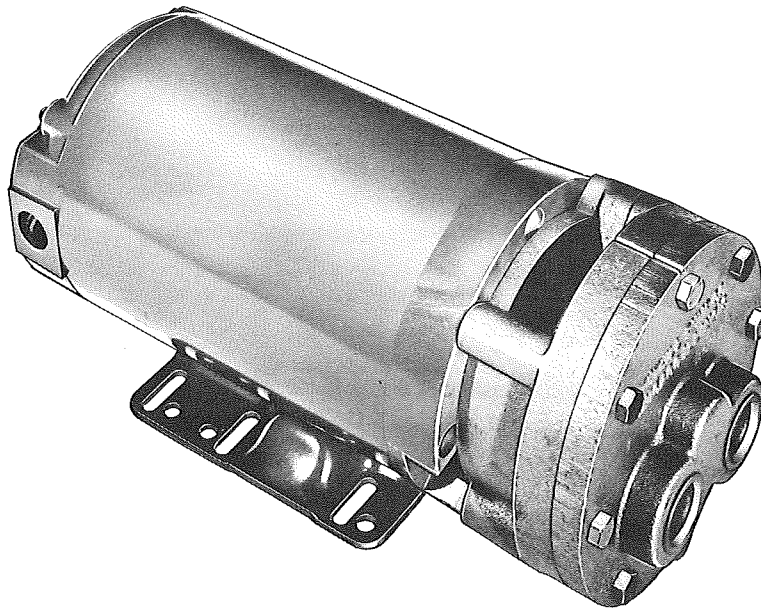


Item	Tool Description	Part No.	Quan.
1	Complete Tool Kit	464-24250	1
2	Hand Oil Pump	470-10654*	1
	Eyebolts		
	1/2	021-00306	1
	3/8	021-13498	1
	5/8	021-12366	1
3	Guide Studs 5/8 X 7-1/2" Lg.	064-06798	3
4	Tool, H.S. Shaft Locking 1" Thk. X 1-1/4 X 6-1/2	064-27542	1
5	Screw, Cap 12 pt. Hd. 5/16-18 UNC-2A X 1-3/8 Lg.	021-12465	2

*Includes Hand Oil Pump Seal, Part No. 026-10904.

FIG. 12— COMPRESSOR TOOLS FOR MODELS MKB65 & MKB73

OIL PUMP & MOTOR ASSEMBLY



Voltage	Complete Motor & Pump Assembly			Replacement Motors			Replacement Oil Pumps
	Part No. Standard (Nema 1)	Part No. Nema 4 & 7	Part No. TEFC	Part No. Standard (Nema 1)	Part No. Nema 4&7	Part No. TEFC	Part No.
208-3-60	026-20166			024-18565			026-20341
220/440, 230/460, 240/480-3-60	026-20165	026-20940	026-20170	024-18562	024-18564	024-18563	026-20341
550/575/600-3-60	026-20167			024-18566			026-20341
190/380-3-50	026-20168	026-20941	026-20171	024-18567	024-18569	024-18568	026-20341
415-3-50	026-20169	026-20908		024-18570			026-20341

FIG. 13— OIL PUMP AND MOTOR ASSEMBLY

OIL PUMP SEAL KIT — Part No. 026-20340

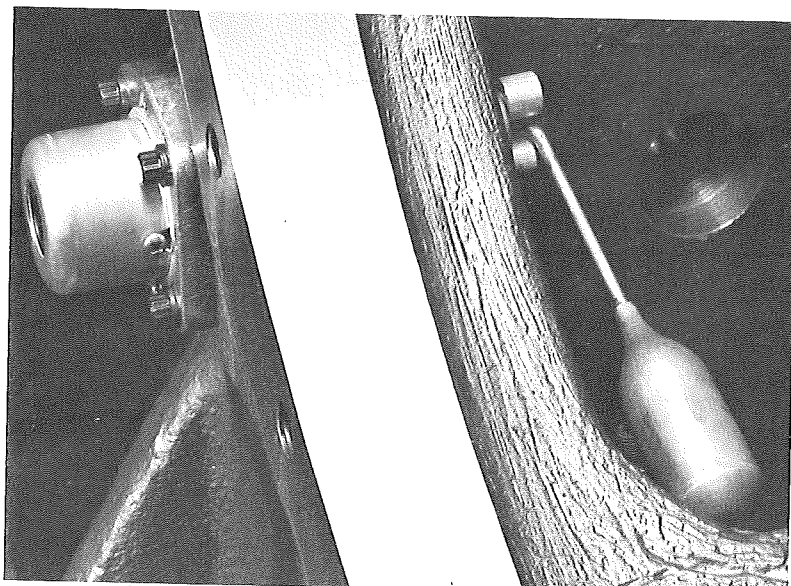
Watts	Volts	NEMA	Part No.
1500	120	1	025-17700
1500	240	1	025-17787
1500	120	4 & 7	025-17701
2500	120	4 & 7	025-16703
2500	480	4 & 7	025-15977
2500	277	1	025-16212
2500	480	1	025-16298
2500	550	1	025-16950-900
2500	120	1	025-16137

JUMPER BARS

Compr. Model	Part No.
MKB-65, MKB-73	064-38106

HIGH OIL TEMP. CONTROL (HOT)

Description	Part No.	Quan.
High Oil Temperature (Hot)	025-15381-003	1
High Discharge Temperature Control (HDTC)	025-15381-002	1

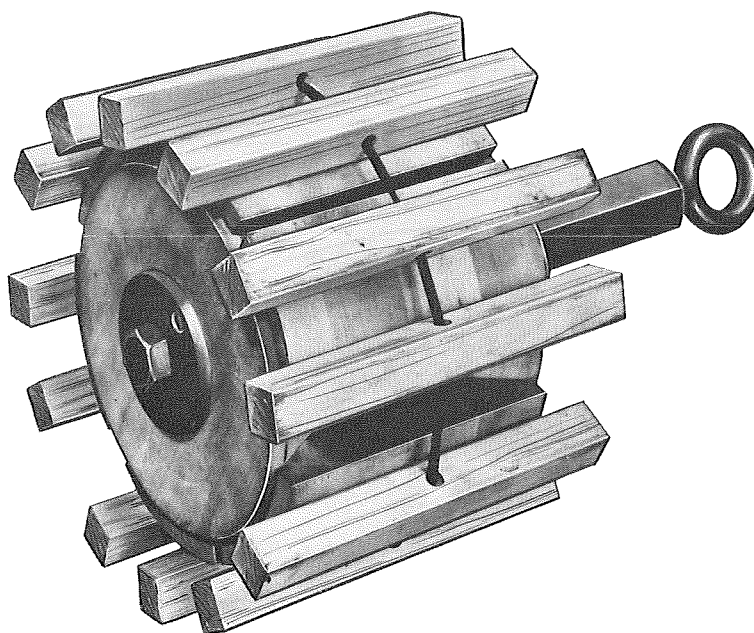


FLOAT SWITCH OIL LEVEL

Part No.

024-16762

FIG. 14— FLOAT SWITCH



MANDREL PARTS NUMBERS

Compressor Model No.	Min. Dia.	Max. Dia.	Part No.
MKB-65	12	14	029-13872
MKB-73	12	14	029-13872

FIG. 15—EXPANDING MANDREL

TOOLS

Description	Part No.
Pliers, Waldles Truarc. No. 5	029-08590
Pliers, Waldles Truarc. No. 7	029-07934

LUBRICANTS, OILS AND COMPOUNDS

Description	Part No.
Thread Compound, Air High Pressure—1/4 Pt. Can	464-14934
Coating Lubricant-Molykote, Type Z—2 Oz. Can	364-21508
Oil, York Refrigeration-Type B,—5 Gal. Can	011-00309

