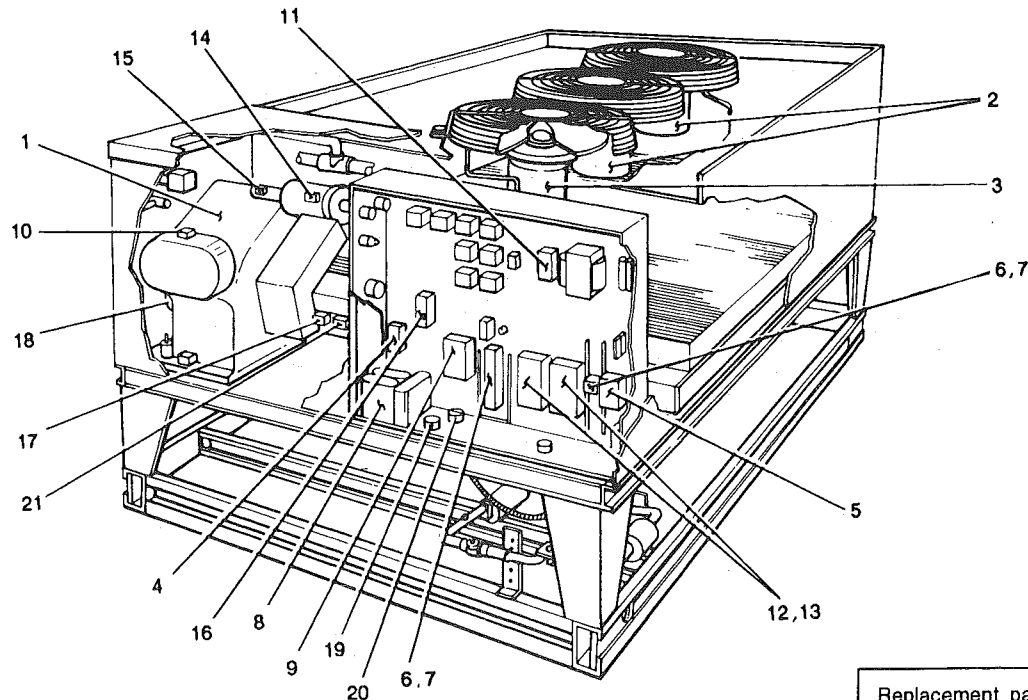




Replacement parts are available from local UPG HVAC contractor / dealers or the nearest UPG Distribution Center.

FIG. 1 - AIR COOLED WATER CHILLER

| SECTION    | FIG | ITEM | DESCRIPTION                            | W1LC260A25A   | W1LC260A40A   | W1LC260A46A   | W1LC260A50A   |
|------------|-----|------|----------------------------------------|---------------|---------------|---------------|---------------|
| COMPRESSOR |     |      |                                        |               |               |               |               |
|            | 1   | 1    | COMPRESSOR, SEMI-HERMETIC (6)          | 015-02306-000 | 015-02306-000 | 015-02306-000 | 015-02306-000 |
| MOTORS     |     |      |                                        |               |               |               |               |
|            | 1   | 2    | MOTOR, DIRECT DRIVE FAN                | 024-18396-900 | 024-18397-900 | 024-18397-900 | 024-18397-900 |
|            | 1   | 3    | MOTOR, DIRECT DRIVE FAN (7)            | 024-19879-000 | 024-24774-000 | 024-24774-000 | 024-19878-000 |
| ELECTRICAL |     |      |                                        |               |               |               |               |
|            | 1   | 4    | BLOCK, TERMINAL (3TB)                  | 025-09469-000 | 025-09469-000 | 025-09469-000 | 025-09469-000 |
|            | 1   | 5    | BLOCK, TERMINAL (1TB)                  | 025-20710-000 | 025-20710-000 | 025-20710-000 | 025-20710-000 |
|            | 1   | 6    | BLOCK, TERMINAL END (5TB,6TB) (4)      | 025-20946-900 | 025-20946-900 | 025-20946-900 | 025-20946-900 |
|            | 1   | 7    | BLOCK, TERMINAL SECTION (5TB,6TB) (4)  | 025-20945-900 | 025-20945-900 | 025-20945-900 | 025-20945-900 |
|            | 1   | 8    | CAPACITOR, RUN (15MFD/370V) (1-3RC)    | 024-20446-000 | 024-20446-000 | 024-20446-000 | 024-20446-000 |
|            | 1   | 9    | COIL, CHOKE (CH)                       | 025-20704-001 | 025-20704-002 | 025-20704-002 | 025-20704-002 |
|            | 1   | 10   | COIL, SOLENOID (1LLS)                  | 025-27514-000 | 025-27514-000 | 025-27514-000 | 025-27514-000 |
|            | 1   | 11   | CONTACTOR, ELECTRICAL (3M)             | 024-15336-900 | 024-15336-900 | 024-15336-900 | 024-15336-900 |
|            | 1   | 12   | CONTACTOR, ELECTRICAL (2M)             | 024-19172-000 | - - -         | - - -         | 024-20449-000 |
|            | 1   | 13   | CONTACTOR, ELECTRICAL (1M)             | 024-21778-000 | 024-21778-000 | 024-21778-000 | 024-18056-006 |
|            | 1   | 14   | CONTROL, PRESSURE (1LP)                | 025-17620-005 | 025-17620-005 | 025-17620-005 | 025-17620-005 |
|            | 1   | 15   | CONTROL, PRESSURE (1HP)                | 025-17620-009 | 025-17620-009 | 025-17620-009 | 025-17620-009 |
|            | 1   | 16   | CONTROL, PRESSURE (2HP)                | 025-20709-000 | 025-20709-000 | 025-20709-000 | 025-20709-000 |
|            | 1   | 17   | CONTROL, PRESSURE (OIL,10P)            | 025-21463-900 | 025-21463-900 | 025-21463-900 | 025-21463-900 |
|            | 1   | 18   | CONTROL, TEMPERATURE (TC) (5)          | 025-18752-000 | 025-18752-000 | 025-18752-000 | 025-18752-000 |
|            | 1   | 19   | CONTROL, TEMPERATURE (1TH)             | 025-19499-001 | 025-19499-001 | 025-19499-001 | 025-19499-001 |
|            | 1   | 20   | CONTROL, TEMPERATURE (2TH)             | 025-19499-002 | 025-19499-002 | 025-19499-002 | 025-19499-002 |
|            | 1   | 21   | CONTROL, TEMPERATURE (FREEZE STAT) (8) | 025-27499-000 | 025-27499-000 | 025-27499-000 | 025-27499-000 |

\* NOT SHOWN

- (4) TERMINAL BLOCKS ARE BUILT UP IN SECTIONS. EACH SECTION IS ONE CIRCUIT AND EACH BLOCK REQUIRES AN END PIECE.
- (5) REFER TO ITEM 39 FOR LIQUID SENSING BULB.
- (6) COMPRESSORS CAN BE WIRED FOR VARIOUS VOLTAGES.
- (7) MOTOR CAN OPERATE AT REDUCED SPEED.
- (8) GENEROUSLY COAT BULB AND SENSOR WITH COMPOUND 013-02250-700 BEFORE INSTALLING IN WELL AND SEAL THE WELL WITH INSULATING TAPE.

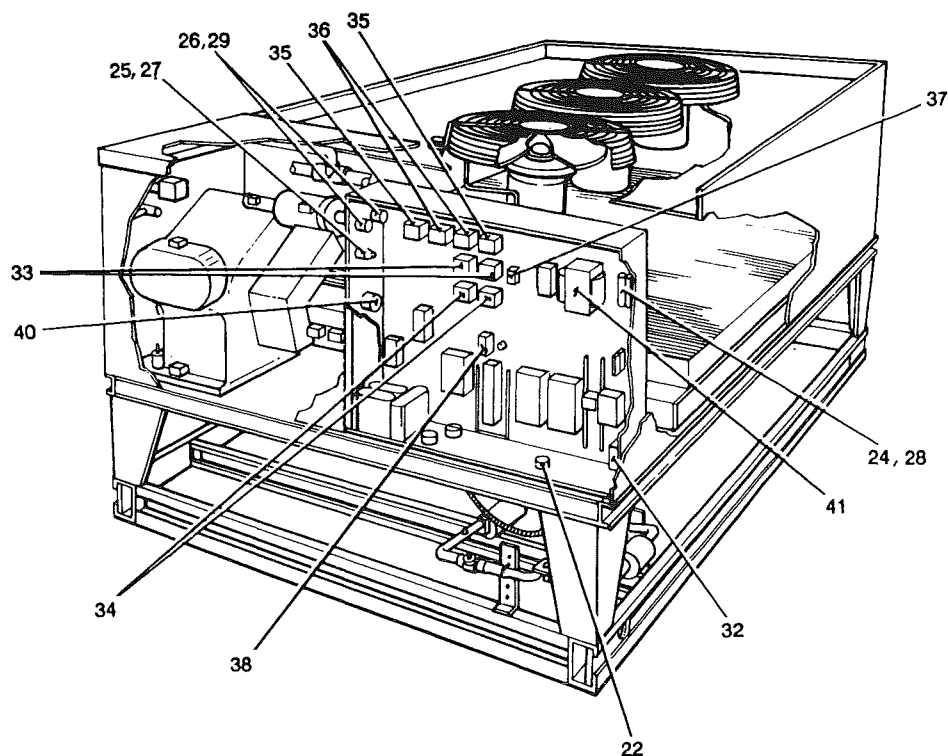


FIG. 2 - AIR COOLED WATER CHILLER

| SECTION    | FIG | ITEM | DESCRIPTION                      | W1LC260A25A   | W1LC260A40A   | W1LC260A46A   | W1LC260A50A   |
|------------|-----|------|----------------------------------|---------------|---------------|---------------|---------------|
| ELECTRICAL |     |      |                                  |               |               |               |               |
|            | 2   | 22   | CONTROL, TEMPERATURE (7TH)       | 025-27525-000 | 025-27525-000 | 025-27525-000 | 025-27525-000 |
|            | *   | 23   | CONTROL, WATER FLOW SWITCH       | 024-24609-000 | 024-24609-000 | 024-24609-000 | 024-24609-000 |
|            | 2   | 24   | FUSE (1FU,2FU)                   | 025-09976-000 | 025-05741-900 | 025-11910-900 | 025-11910-900 |
|            | 2   | 25   | FUSE (4FU)                       | 025-20226-000 | 025-20226-000 | 025-20226-000 | 025-20226-000 |
|            | 2   | 26   | FUSE (3FU,6FU)                   | 025-23069-000 | 025-20702-000 | 025-20702-000 | 025-20702-000 |
|            | 2   | 27   | FUSE HOLDER (4FU)                | 025-13991-900 | 025-13991-900 | 025-13991-900 | 025-13991-900 |
|            | 2   | 28   | FUSE HOLDER (1FU,2FU)            | 025-14367-900 | 025-14213-900 | 025-14213-900 | 025-14213-900 |
|            | 2   | 29   | FUSE HOLDER (3FU,6FU)            | 025-17407-900 | 025-17407-900 | 025-17407-900 | 025-17407-900 |
|            | *   | 30   | HEATER (COOLER SHELL)            | 025-22690-900 | 025-22690-900 | 025-22690-900 | 025-22690-900 |
|            | *   | 31   | HEATER, CRANKCASE                | 025-18611-002 | 025-18611-003 | 025-18611-003 | 025-18611-003 |
|            | 2   | 32   | LUG GROUND                       | 025-21798-000 | 025-21798-000 | 025-21798-000 | 025-21798-000 |
|            | 2   | 33   | RELAY, CONTROL (1R,8R)           | 024-14519-900 | 024-14519-900 | 024-14519-900 | 024-14519-900 |
|            | 2   | 34   | RELAY, CONTROL (4R,5R)           | 024-19866-000 | 024-19866-000 | 024-19866-000 | 024-19866-000 |
|            | 2   | 35   | RELAY, CONTROL (15R,20R)         | 024-24607-000 | 024-24607-000 | 024-24607-000 | 024-24607-000 |
|            | 2   | 36   | RELAY, CONTROL (9R,16R)          | 024-24608-000 | 024-24608-000 | 024-24608-000 | 024-24608-000 |
|            | 2   | 37   | RELAY, TIME DELAY (4TR)          | 024-18220-900 | - - -         | - - -         | 024-18220-900 |
|            | 2   | 38   | RELAY, TIME DELAY (3TR)          | 024-19865-000 | 024-19865-000 | 024-19865-000 | 024-19865-000 |
|            | *   | 39   | SENSOR, TEMPERATURE (LIQUID) (8) | 025-17896-001 | 025-17896-001 | 025-17896-001 | 025-17896-001 |
|            | 2   | 40   | TIMER (1TR)                      | 025-18477-001 | 025-18477-001 | 025-18477-001 | 025-18477-001 |
|            | 2   | 41   | TRANSFORMER (1T)                 | 025-27918-000 | 025-27918-000 | 025-27918-000 | 025-26311-000 |
|            | *   | 42   | TRANSFORMER (3T)                 | - - -         | 025-26302-000 | - - -         | - - -         |

\* NOT SHOWN

(8) GENEROUSLY COAT BULB AND SENSOR WITH COMPOUND 013-02250-700 BEFORE INSTALLING IN WELL AND SEAL THE WELL WITH INSULATING TAPE.

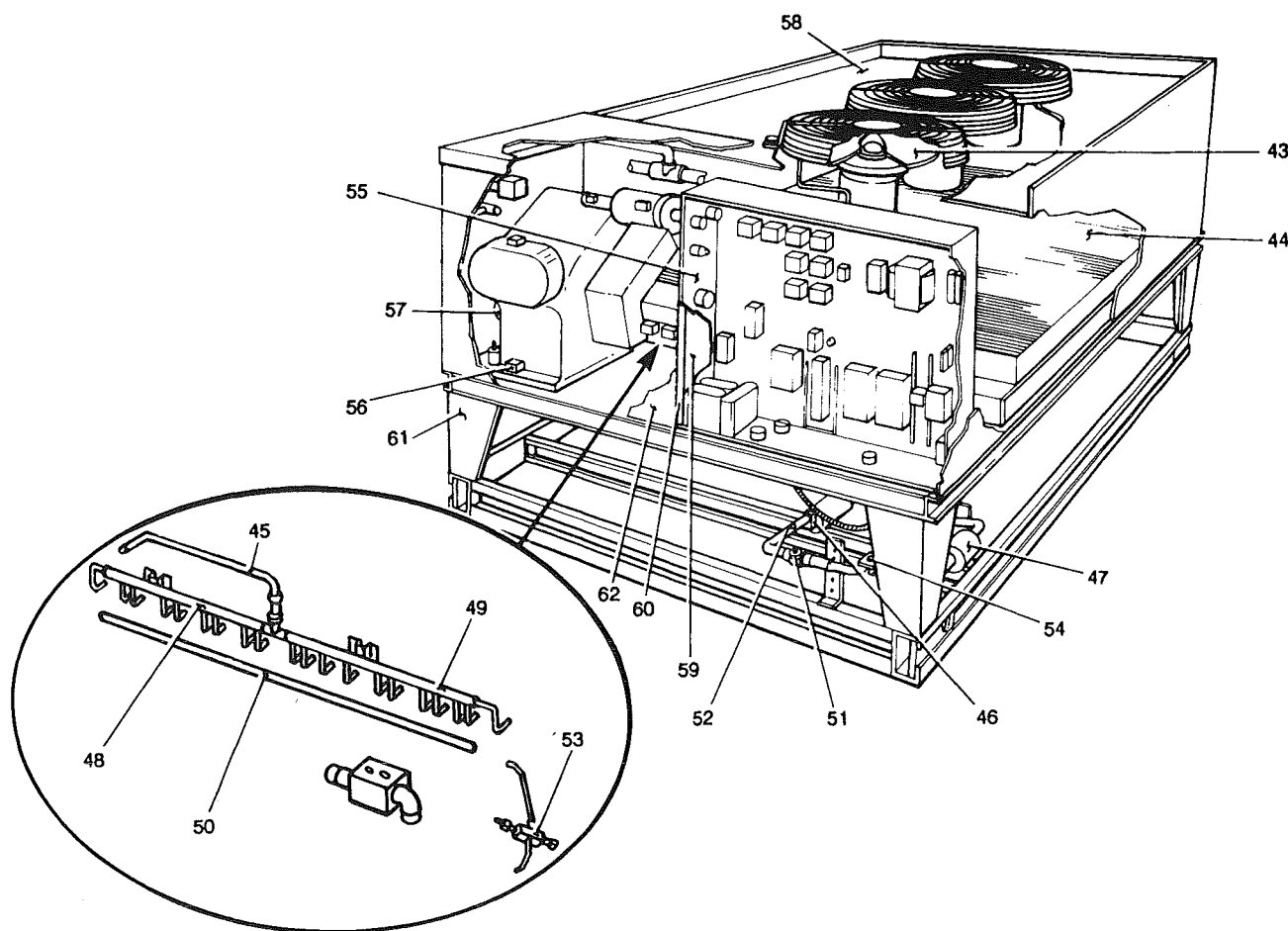


FIG. 3 - AIR COOLED WATER CHILLER

| SECTION     | FIG | ITEM | DESCRIPTION                    | W1LC260A25A   | W1LC260A40A   | W1LC260A46A   | W1LC260A50A   |
|-------------|-----|------|--------------------------------|---------------|---------------|---------------|---------------|
| AIR MOVING  |     |      |                                |               |               |               |               |
|             | 3   | 43   | BLADE, FAN                     | 026-21917-900 | 026-21917-900 | 026-21917-900 | 026-21917-900 |
| REFRIGERANT |     |      |                                |               |               |               |               |
|             | 3   | 44   | COIL, CONDENSER (1)            | 363-82471-000 | 363-82471-000 | 363-82471-000 | 363-82471-000 |
|             | 3   | 45   | CONNECTION, DISCHARGE LINE (2) | 063-67364-000 | 063-67364-000 | 063-67364-000 | 063-67364-000 |
|             | 3   | 46   | COOLER, INSULATED              | 026-30906-002 | 026-30906-002 | 026-30906-002 | 026-30906-002 |
|             | 3   | 47   | FILTER DRIER                   | 026-14777-909 | 026-14777-909 | 026-14777-909 | 026-14777-909 |
|             | 3   | 48   | HEADER, DISCHARGE (LH)         | 363-67195-000 | 363-67195-000 | 363-67195-000 | 363-67195-000 |
|             | 3   | 49   | HEADER, DISCHARGE (RH)         | 363-67196-000 | 363-67196-000 | 363-67196-000 | 363-67196-000 |
|             | 3   | 50   | HEADER, LIQUID                 | 363-67362-000 | 363-67362-000 | 363-67362-000 | 363-67362-000 |
|             | 3   | 51   | INDICATOR, MOISTURE            | 026-15305-900 | 026-15305-900 | 026-15305-900 | 026-15305-900 |
|             | 3   | 52   | VALVE, EXPANSION               | 025-27535-000 | 025-27535-000 | 025-27535-000 | 025-27535-000 |
|             | 3   | 53   | VALVE, LIQUID STOP             | 022-02992-000 | 022-02992-000 | 022-02992-000 | 022-02992-000 |
|             | 3   | 54   | VALVE, SOLENOID (3)            | 025-27513-000 | 025-27513-000 | 025-27513-000 | 025-27513-000 |
| FABRICATED  |     |      |                                |               |               |               |               |
| PARTS       | 3   | 55   | BOX, ELECTRIC                  | 363-93989-000 | 363-93989-000 | 363-93989-000 | 363-93989-000 |
|             | 3   | 56   | BRACKET (OIL PRESSURE SWITCH)  | 063-66899-000 | 063-66899-000 | 063-66899-000 | 063-66899-000 |
|             | 3   | 57   | COVER, TEMP. CONTROL           | 063-93946-000 | 063-93946-000 | 063-93946-000 | 063-93946-000 |
|             | 3   | 58   | DECK, FAN                      | 063-67367-000 | 063-67367-000 | 063-67367-000 | 063-67367-000 |
|             | 3   | 59   | DOOR, CONTROL BOX              | 363-66724-000 | 363-66724-000 | 363-66724-000 | 363-66724-000 |
|             | 3   | 60   | HINGE, CONTROL BOX             | 063-66716-000 | 063-66716-000 | 063-66716-000 | 063-66716-000 |
|             | 3   | 61   | SUPPORT, LEG (4 PER UNIT)      | 062-94516-000 | 062-94516-000 | 062-94516-000 | 062-94516-000 |
|             | 3   | 62   | PANEL, FRONT (CENTER)          | 363-67228-000 | 363-67228-000 | 363-67228-000 | 363-67228-000 |

\* NOT SHOWN

(1) TWO REQUIRED PER UNIT. COIL FURNISHED WITHOUT HEADERS.

(2) MADE TO ORDER ONLY.

(3) FURNISHED LESS COIL.

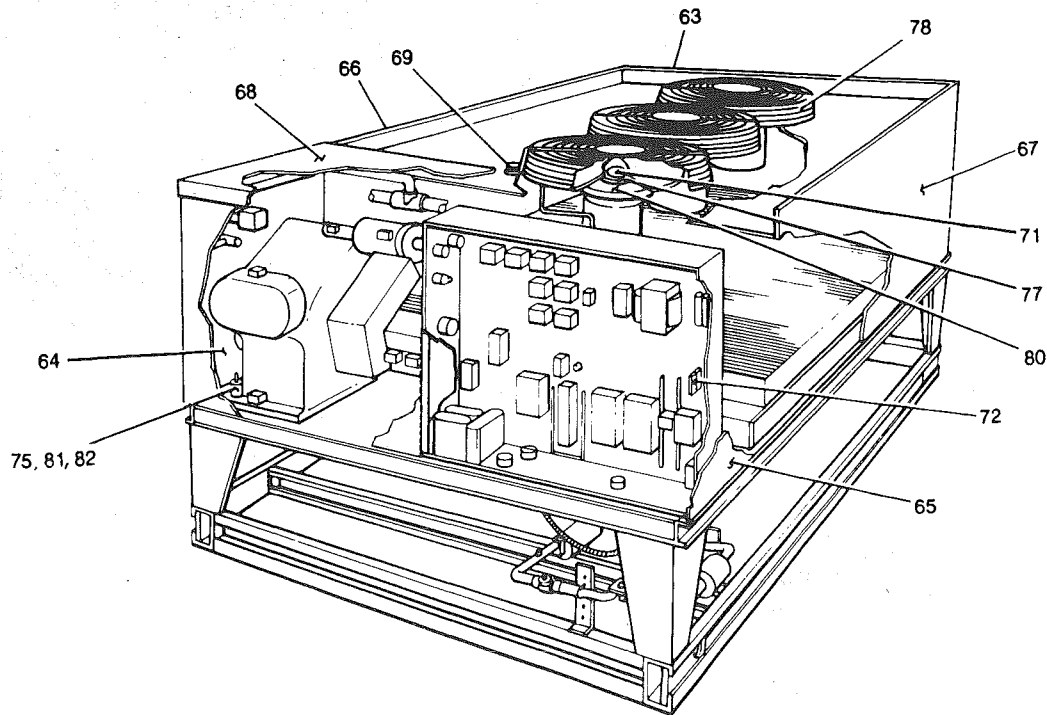


FIG. 4 - AIR COOLED WATER CHILLER

| SECTION       | FIG | ITEM | DESCRIPTION                     | W1LC260A25A   | W1LC260A40A   | W1LC260A46A   | W1LC260A50A   |
|---------------|-----|------|---------------------------------|---------------|---------------|---------------|---------------|
| FABRICATED    |     |      |                                 |               |               |               |               |
| PARTS         | 4   | 63   | PANEL, REAR                     | 063-67224-000 | 063-67224-000 | 063-67224-000 | 063-67224-000 |
|               | 4   | 64   | PANEL, SIDE (COMP. END, LH)     | 063-67218-000 | 063-67218-000 | 063-67218-000 | 063-67218-000 |
|               | 4   | 65   | PANEL, SIDE (COMP. END, RH)     | 063-93947-000 | 063-93947-000 | 063-93947-000 | 063-93947-000 |
|               | 4   | 66   | PANEL, SIDE (LH)                | 363-67229-000 | 363-67229-000 | 363-67229-000 | 363-67229-000 |
|               | 4   | 67   | PANEL, SIDE (RH)                | 363-67230-000 | 363-67230-000 | 363-67230-000 | 363-67230-000 |
|               | 4   | 68   | PANEL, TOP (COMPRESSOR)         | 063-67221-000 | 063-67221-000 | 063-67221-000 | 063-67221-000 |
| MISCELLANEOUS |     |      |                                 |               |               |               |               |
|               | 4   | 69   | BRACKET, (MOTOR SUPPORT)        | 026-17579-900 | 026-17579-900 | 026-17579-900 | 026-17579-900 |
|               | *   | 70   | CAP, FLARE                      | 023-11018-000 | 023-11018-000 | 023-11018-000 | 023-11018-000 |
|               | 4   | 71   | CAP, MOTOR SHAFT                | 028-07364-900 | 028-07364-900 | 028-07364-900 | 028-07364-900 |
|               | 4   | 72   | CATCH, MAGNETIC (DOOR)          | 029-15650-000 | 029-15650-000 | 029-15650-000 | 029-15650-000 |
|               | *   | 73   | GASKET, PASS BAFFLE (BACK) (9)  | 076-60149-900 | 076-60149-900 | 076-60149-900 | 076-60149-900 |
|               | *   | 74   | GASKET, PASS BAFFLE (FRONT) (9) | 076-60148-900 | 076-60148-900 | 076-60148-900 | 076-60148-900 |
|               | 4   | 75   | GROMMET (COMP. MOUNT)           | 028-07362-000 | 028-07362-000 | 028-07362-000 | 028-07362-000 |
|               | *   | 76   | GROMMET (FAN MOUNT)             | 028-04210-900 | 028-04210-900 | 028-04210-900 | 028-04210-900 |
|               | 4   | 77   | GROMMET (RAIN SHIELD)           | 028-04209-900 | 028-04209-900 | 028-04209-900 | 028-04209-900 |
|               | 4   | 78   | GUARD, FAN                      | 026-25365-000 | 026-25365-000 | 026-25365-000 | 026-25365-000 |
|               | *   | 79   | HANDLE, ACCESS PANEL            | 029-08701-900 | 029-08701-900 | 029-08701-900 | 029-08701-900 |
|               | 4   | 80   | PROTECTOR (RAIN SHIELD)         | 062-30549-000 | 062-30549-000 | 062-30549-000 | 062-30549-000 |
|               | 4   | 81   | SPRING, COMP. MOUNTING (BLACK)  | 029-11729-900 | 029-11729-900 | 029-11729-900 | 029-11729-900 |
|               | 4   | 82   | SPRING, COMP. MOUNTING (GREEN)  | 029-10111-000 | 029-10111-000 | 029-10111-000 | 029-10111-000 |
|               | *   | 83   | PRIMER                          | 013-01753-900 | 013-01753-900 | 013-01753-900 | 013-01753-900 |
|               | *   | 84   | SEALER                          | 013-02827-900 | 013-02827-900 | 013-02827-900 | 013-02827-900 |

\* NOT SHOWN

(9) PRIMER & SEALER LISTED MUST BE USED WITH GASKET REPLACEMENT.



Heating and Air Conditioning

Unitary Products Group  
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